

# **ProductGuide**

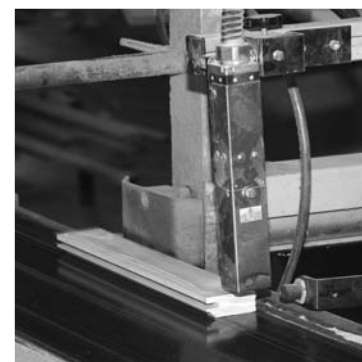
*Morgan Bros.*  
**Millwork, Inc.**

## **Specifications Catalog**

- Custom Cabinet Doors
- Custom Moulding
- Custom Drawer Boxes

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# WELCOME

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Welcome to the Morgan Bros. Product Guide and Specifications Catalog. We hope the technical information, drawings, and cross sections will provide you with the necessary information to place your order. Since 1980, our goal has been to create customer satisfaction by providing quality cabinet doors, delivered on time. Our success is the direct result of the confidence that our customers place in us, week after week, with repeat orders. Please give us a call, we are ready to serve you.

## **For General Information**

- 601-649-9188
- 800-627-3667
- [www.morganbros.net](http://www.morganbros.net)



# CUSTOMER SERVICE REPRESENTATIVES

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**Morgan Bros.**  
Millwork, Inc.

# ORDERING INFORMATION

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To assure that each order is processed and delivered correctly, the same customer representative will work with you on each of your orders. Your customer representative will:

- Receive your order
- Clarify any questions about the order
- Fax, e-mail, or U.S. mail your confirmation
- Track the status of your order through the plant
- Contact you the day before shipping to arrange delivery and payment
- Maintain a file with all current and past orders.

Each customer representative will receive your order via:

- Direct toll free number with voice mail
- Direct toll free fax number
- E-mail

If your customer representative is on the telephone when you call, PLEASE, PLEASE, PLEASE leave a voice mail! Our goal is to return your phone call as soon as possible.

The following information is needed to process your order successfully:

- Door and drawer style
- Wood specie
- Rail profile ( page 9 )
- Panel profile ( page 10 )
- Edge profile ( page 11 )
- Door and drawer sizes (opening sizes will not be accepted)
- A drawing or template for all special doors, end panels, arch panels, and range hoods.
- **All doors over 48" in height will be double paneled unless otherwise specified by the customer.**

## **Payment Terms**

All orders are C.O.D.

- Pre pay: check by fax
- We accept Visa, MasterCard, Discover, and American Express

## **Shipping**

Most orders within our shipping area are delivered within 5–10 working days, by Morgan Bros. trucks. All other orders are shipped UPS or freight and will be subject to a package and shipping charge.

## **For General Information**

- 601-649-9188
- 800-627-3667
- Fax 601-425-9732
- **Catalog Online**  
[www.morganbros.net](http://www.morganbros.net)
- **Mailing Address**  
PO Box 4343 • Laurel, MS 39441
- **Physical Address**  
#1 Bruce Avenue • Laurel, MS 39440

# WOOD SPECIFICATIONS

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Wood is a beautiful, naturally occurring product. A variety of grain patterns and color tones will exist in the same wood specie. Growing conditions such as the amount of rainfall, soil type, sunlight, minerals, and temperature contribute to these variations. Natural characteristics in the wood such as varying color shades, grain patterns, burl, pin knots, mineral deposits, and sap are not considered defects. We hope that the general descriptions of our stock wood species will be helpful as you select your wood.

- Alder** is a soft grain, light creamy, brownish wood. It easily absorbs stain and has a reasonable blend of color tones. Alder is not color selected and can be finished to look similar to cherry and mahogany. It does contain some pin knots and can blotch if the stain is not applied correctly.
- Rustic Alder** is the same as alder but with solid knots and open knots. The number and size of knots will vary from door to door.
- Sapele** Sapele is a reddish-brown wood that in many ways is very similar to Mahogany. It is a great alternative to genuine Mahogany.
- African Mahogany** is a brownish wood with lighter tannish streaks throughout. Ribboning is a common characteristic with grain patterns and density similar to genuine mahogany.
- Ash** is a hard, wide wavy grained, light-brown to tannish white wood. Ash naturally has variation in color tones but can be color selected to achieve closer color tones in each color.
- Basswood** is a soft grained creamy off white wood. Basswood absorbs stain well but may be blotchy if not applied correctly.
- Beech (European)** is a hard straight grained slightly pinkish wood. It has very consistent color tones with a uniform appearance.
- Cherry** is a hard tight grained reddish- brown wood with some variation in color tones. Some gum pockets and slight sap are not considered defects.
- Yellow Cypress** is a soft wide grained wood with color tones ranging from creamy yellow to orange to brown. Cypress easily absorbs stain but is less stable than other woods. Cypress doors carry no warranty.
- Knotty Cypress (yellow)** is the same as yellow cypress but with more color variation and solid knots. The number and size of knots will vary from door to door. Knotty cypress doors carry no warranty.
- Knotty White Pine** is a soft grained light creamy wood with yellowish and brownish color tone and solid knots. The number and size of knots will vary from door to door. It is also less stable than other woods.

# WOOD SPECIFICATIONS

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**Hickory/  
Pecan** is a very hard, very tight grained creamy to brown wood. It does not absorb stain well and will have a wide range of wood color in each door and is not color selected.

**Rustic  
Hickory/  
Pecan** is the same as hickory but with solid and open knots in which the number and size of knots will vary from door to door.

**Northern  
Hard Maple** is a very hard, soft grained wood that is light yellowish to white wood. Hard maple does not absorb stain well but is very consistent in color.

**Northern  
Soft Maple** is a hard, soft grained wood with color tones ranging from creamy white to soft browns. Soft maple is not a color selected wood and absorbs stain with difficulty.

**Poplar** is a soft grained with color tones that range from creamy white to brown, with greens and black. It absorbs stain with ease and is not a color selected wood.

**Red Oak  
(Northern)** is a hard wide grained wood with color tones ranging from light reds to deeper reddish tones. Red oak absorbs stain easily and can be color selected.

**White Oak** is a hard wide grained wood with tannish to brown color tones. White oak stains and finishes well, and is not a color selected wood.

**Walnut** is a hard tight grained rich dark brown with slight lighter brown wood tones and touches of sap. Walnut stains well.

**Southern  
Yellow Pine** is a wide grained wood with a yellow color that easily absorbs stain, but is less stable than other woods. Southern yellow pine doors carry no warranty.

**1/4"  
Plywood  
Veneers** are used in our flat panel doors and are available in the following species: ash, beech, basswood, cherry, cypress, knotty white pine, soft maple, hard maple, red oak, white oak, walnut, and alder. (Note: we use red birch in alder and soft maple in basswood.)

**MDF** (Medium Density Fiberboard) consists of finely ground wood materials mixed with a high bond resin glue. MDF is a paintable material only.

**Medex** is a moisture resistant form of MDF that is good for use in outdoor covered areas.

**Extira** is a moisture proof form of MDF that is good for all exterior applications.

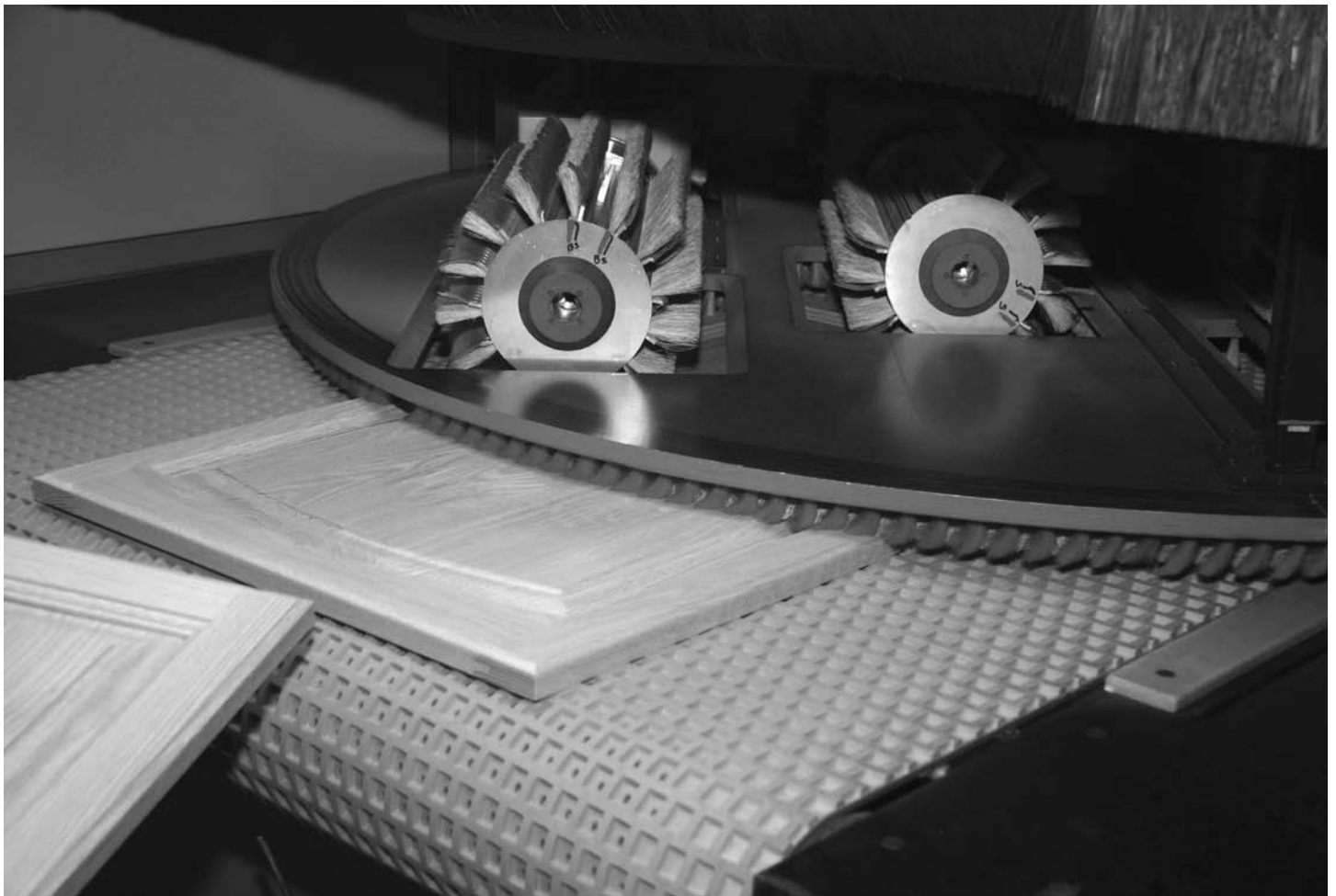
**NOTE:** Depending upon availability, there are many other wood species that can be special ordered such as: reclaimed heart pine, reclaimed cypress, sinker cypress, and others. These non stock species are special quote only and will require longer lead times for production.

# FINISHING

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The first rule when finishing your cabinet doors is: “be careful.” It’s best to have a professional that understands the finishing process and has experience with the different wood specie, stains, paints, and clear finishes. Always finish doors in a controlled environment—dust free, temperature and humidity controlled—and finish within a few days of receiving them. Morgan Bros. is not responsible for the finishing process. Understanding the finishing process and the result is the customer’s responsibility.

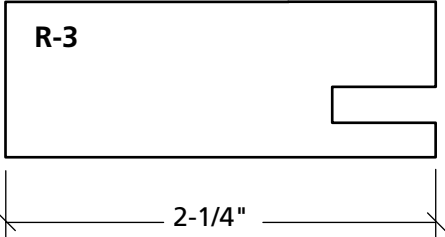
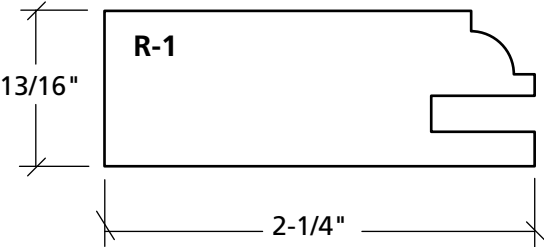
**NOTE:** *Solid wood and plywood veneers may take stain differently, lighter/darker. This may require additional stain to the solid wood or veneer.*





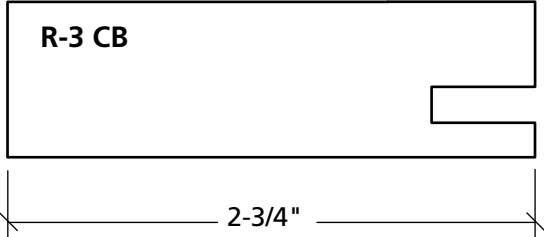
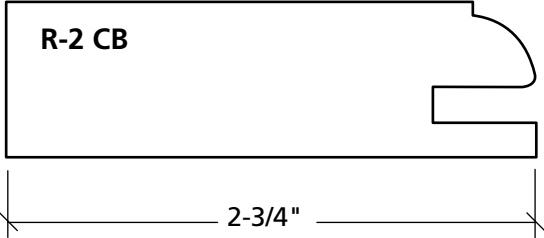
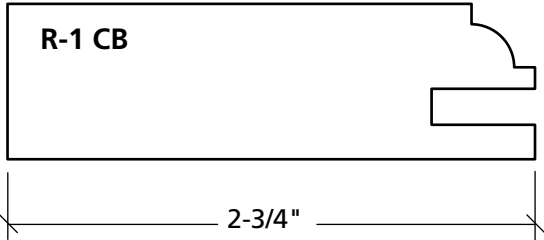
# COPE & STICK • Rail & Stile Profiles

## Standard



**NOTE:** The R-3 Rail Profile is not available with arch doors.

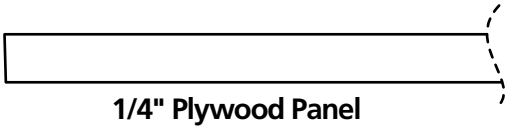
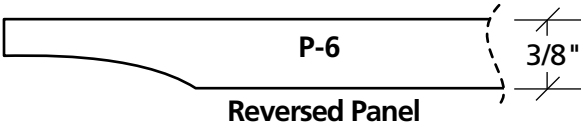
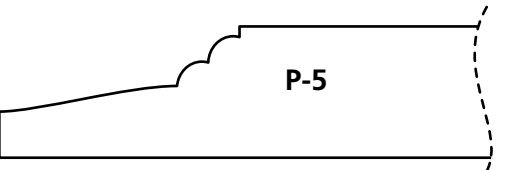
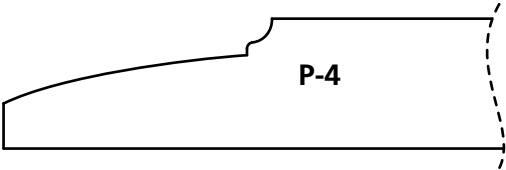
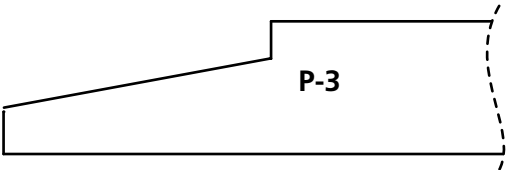
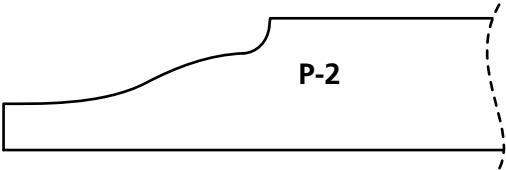
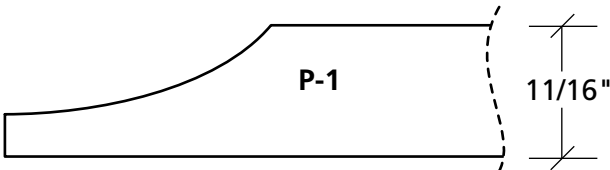
## Classic Bold



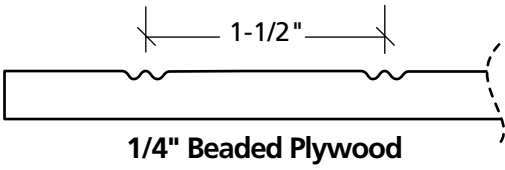
**NOTE:** With Classic Bold, minimum Door and Drawer Front measurements are increased by one inch width and one inch height.

Classic Bold Rail and Stile Profiles are run per order. Please allow a few extra days for delivery.

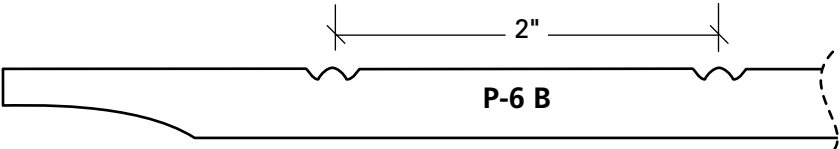
# DOOR & DRAWER FRONT • Panel Profiles



**NOTE:** Plywood panel doors and drawer fronts are 200 & 500 series only with all rail profiles



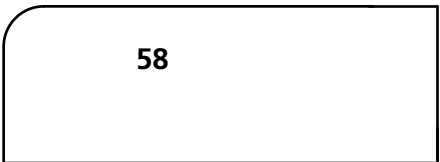
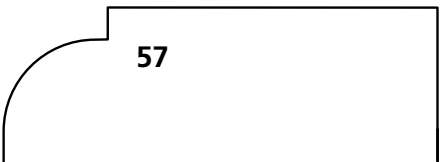
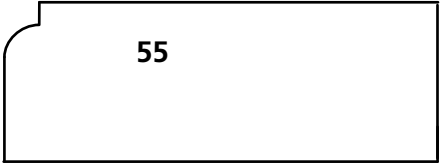
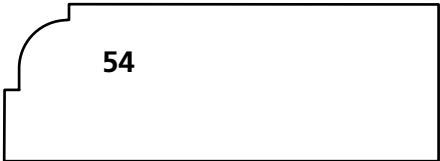
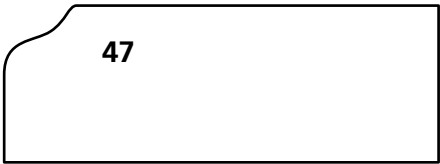
Available in Red Oak and Northern Soft Maple only



**Reversed Solid Panel Beaded**  
Available in all wood species and MDF for paint.

# EDGE PROFILES

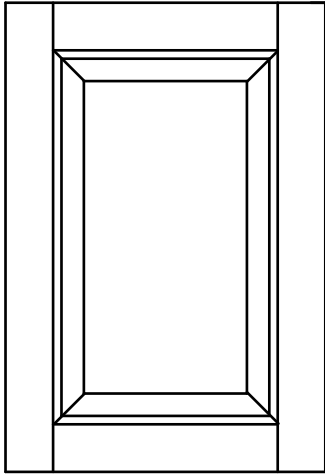
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**NOTE:** Available on Rail Profiles R-1, R-2, R-3

# DOOR STYLES • Solid Wood Raised Panel

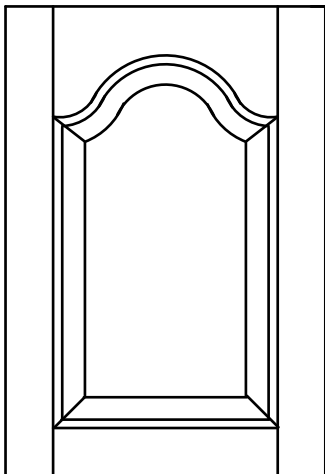
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## 101 Square Raised Panel

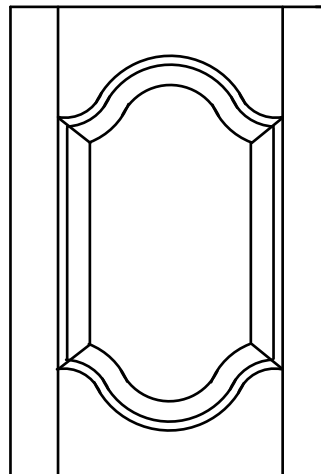
Minimum Width: 7-3/4"  
Minimum Height: 8"

- Solid Wood Raised Panel Doors also available with MDF Center Panel for Paint Grade.
- All 100 Series Cope & Stick Doors available with R-1 and R-2 Rail & Stile Profiles and P-1 through P-6B Panel Profiles
- Arched doors can be constructed smaller than their minimum widths, but will not have full arch effect.



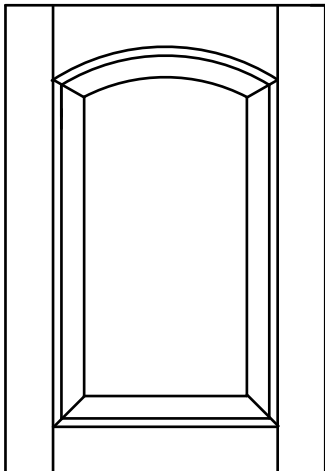
## 102 Cathedral Raised Panel

Minimum Width: 7-3/4"  
Minimum Height: 9-1/2"



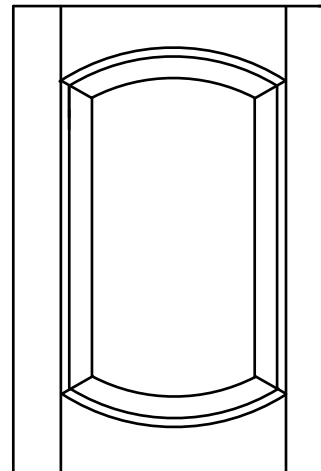
## 103 Double Cathedral Raised Panel

Minimum Width: 7-3/4"  
Minimum Height: 12-1/4"



## 104 Eyebrow Raised Panel

Minimum Width: 7-3/4"  
Minimum Height: 9-1/2"

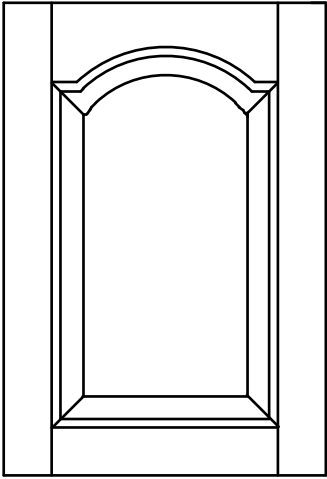


## 105 Double Eyebrow Raised Panel

Minimum Width: 7-3/4"  
Minimum Height: 12-1/4"

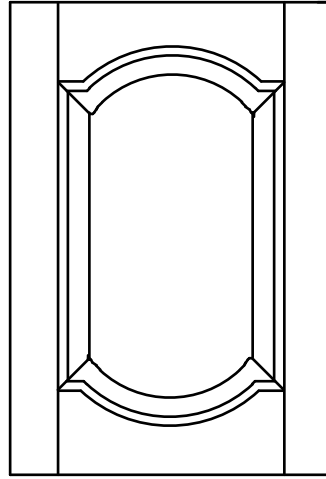
# DOOR STYLES • Solid Wood Raised Panel

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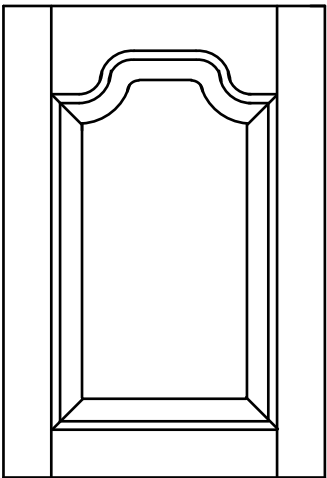
**106 Shoulder Eyebrow Raised Panel**

Minimum Width: 11-1/4"  
Minimum Height: 9-1/2"



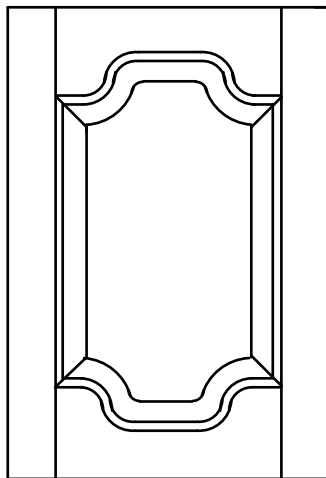
**107 Double Shoulder Eyebrow Raised Panel**

Minimum Width: 11-1/4"  
Minimum Height: 12-1/4"



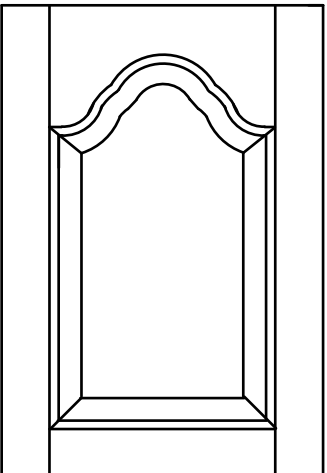
**108 Flattop Raised Panel**

Minimum Width: 13-1/4"  
Minimum Height: 9-1/2"



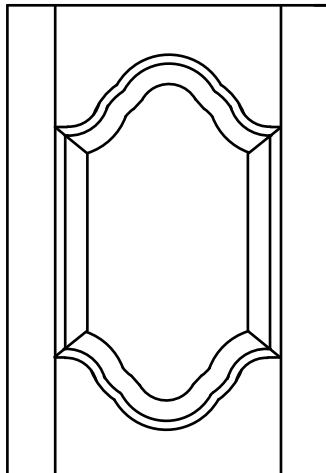
**109 Double Flattop Raised Panel**

Minimum Width: 13-1/4"  
Minimum Height: 12-1/4"



**110 Teardrop Raised Panel**

Minimum Width: 13-1/4"  
Minimum Height: 11"

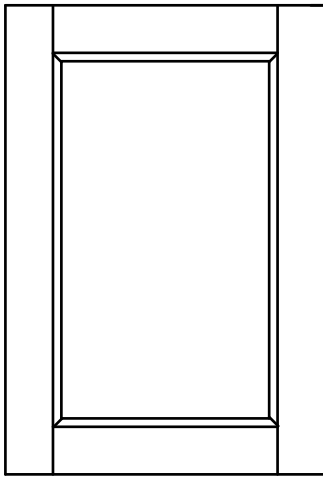


**111 Double Teardrop Raised Panel**

Minimum Width: 13-1/4"  
Minimum Height: 13-3/4"



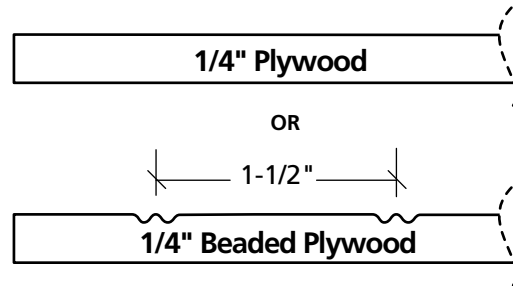
# DOOR STYLES • Solid Wood Rails - 1/4" Plywood Panels



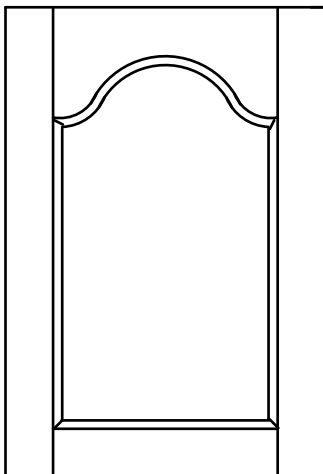
## 201 Square Flat Panel

Minimum Width: 7-3/4"  
Minimum Height: 6"

**NOTE:** 200 Series Doors come with R-1 or R-2 Profiles.

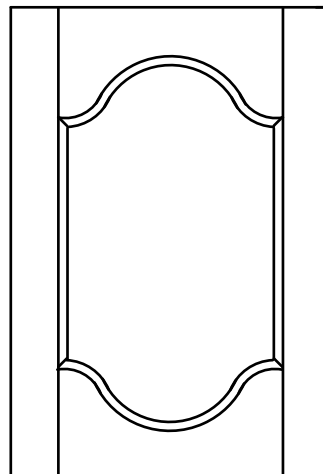


1/4" Beaded plywood is available in Red Oak and Maple only, on all 1/4" plywood panel doors. When ordering place a (B) at the end of door number (example 201B).



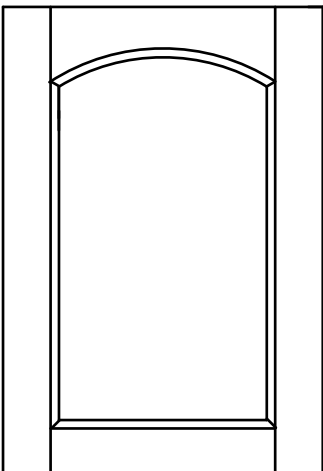
## 202 Cathedral Flat Panel

Minimum Width: 7-3/4"  
Minimum Height: 8"



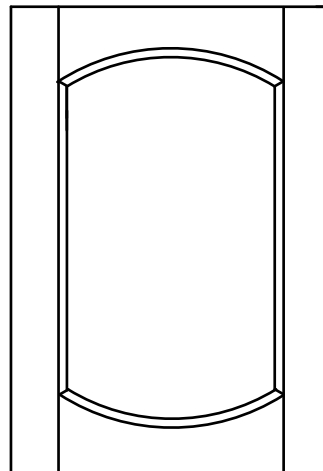
## 203 Double Cathedral Flat Panel

Minimum Width: 7-3/4"  
Minimum Height: 12"



## 204 Eyebrow Flat Panel

Minimum Width: 7-3/4"  
Minimum Height: 8"

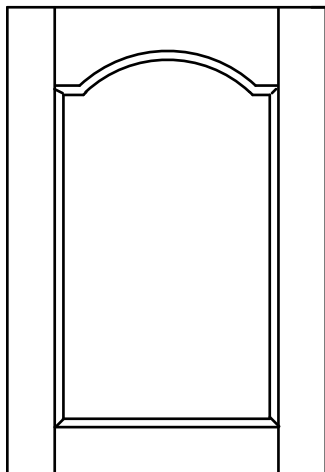


## 205 Double Eyebrow Flat Panel

Minimum Width: 7-3/4"  
Minimum Height: 12"

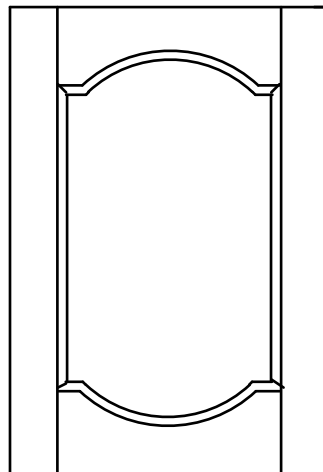
# DOOR STYLES • Solid Wood Rails - 1/4" Plywood Panels

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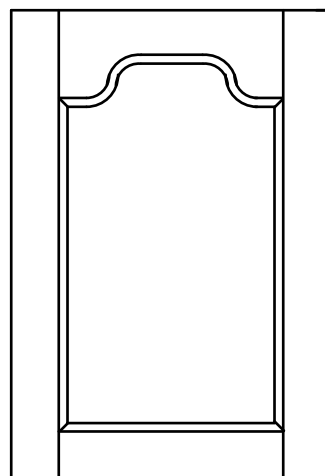
**206 Shoulder Eyebrow Flat Panel**

Minimum Width: 11-1/4"  
Minimum Height: 8"



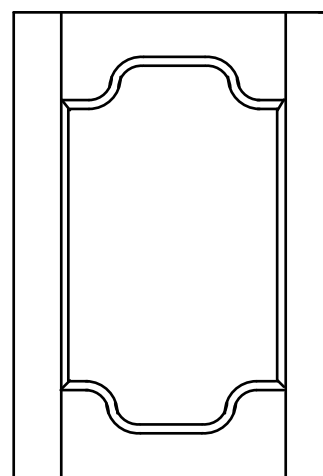
**207 Double Shoulder Eyebrow Flat Panel**

Minimum Width: 11-1/4"  
Minimum Height: 12"



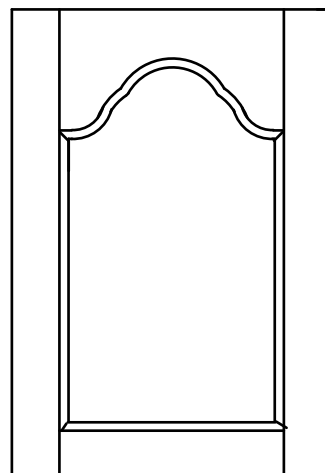
**208 Flattop Flat Panel**

Minimum Width: 13-1/4"  
Minimum Height: 8"



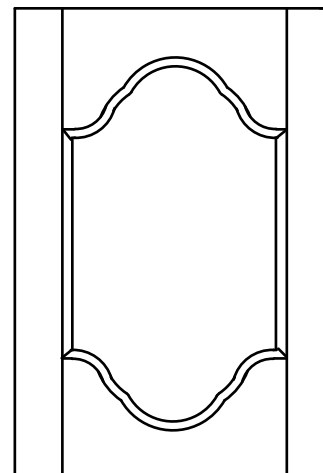
**209 Double Flattop Flat Panel**

Minimum Width: 13-1/4"  
Minimum Height: 12"



**210 Teardrop Flat Panel**

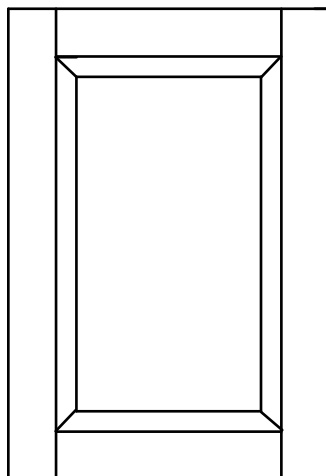
Minimum Width: 13-1/4"  
Minimum Height: 11"



**211 Double Teardrop Flat Panel**

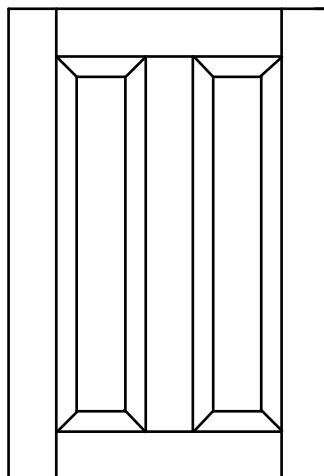
Minimum Width: 13-1/4"  
Minimum Height: 13-3/4"

# DOOR STYLES • Shaker Series Solid Wood Raised Panel



**701 Square Raised Solid Panel**

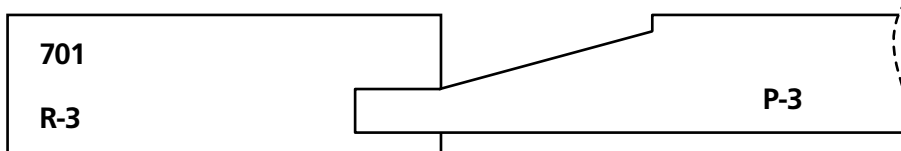
Minimum Width: 7-3/4"  
Minimum Height: 8"



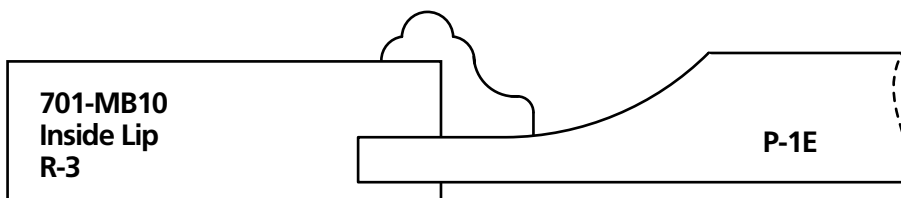
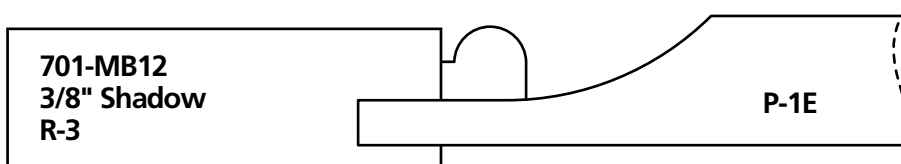
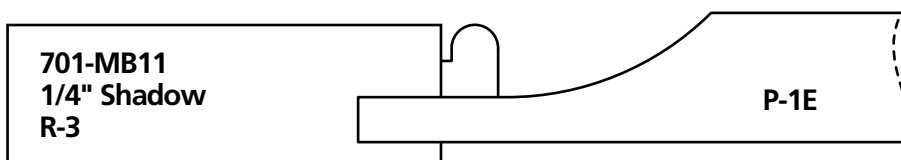
**701X Square Double Vertical Raised Solid Panel**

Minimum Width: 13-1/4"  
Minimum Height: 8"

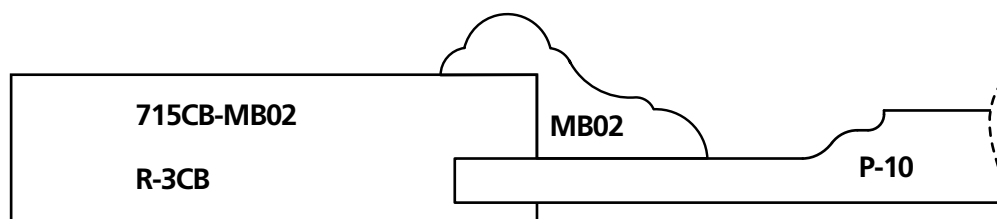
- Shaker Series Solid Wood Raised Panel Doors also available with MDF Center Panel for Paint Grade.



Recommended Panel Profile for Shaker or Mission Style



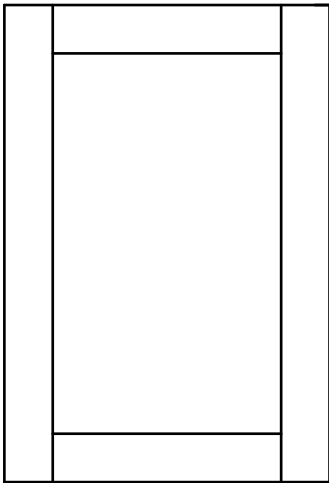
P-1 Extended Panel Profile available for these applied mouldings only.  
Minimum Width: 8-3/4"



This Panel Profile is only available with this combination of rail and MB02 applied moulding.  
Minimum Width: 13-3/4"  
Minimum Height: 13-3/4"

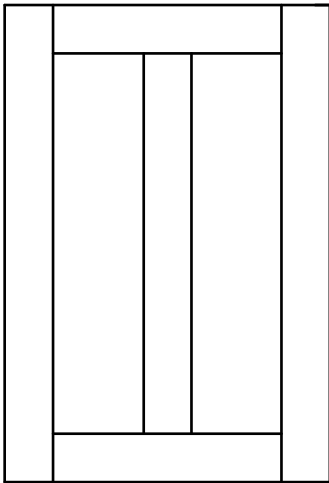
We recommend a 51 or 53 Edge Profile. See page 11 for edge profiles.

# DOOR STYLES • Shaker Series Solid Wood Reversed Panel



**701 Square Reversed Solid Panel**

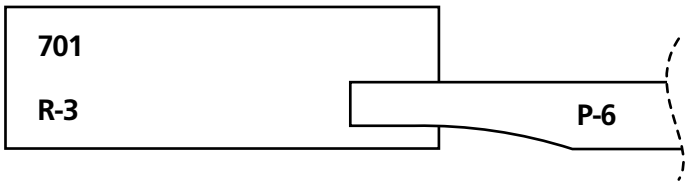
Minimum Width: 7-3/4"  
Minimum Height: 8"



**701X Square Double Vertical Reversed Solid Panel**

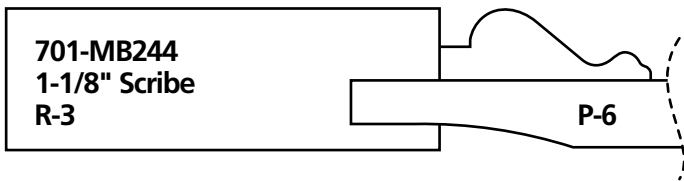
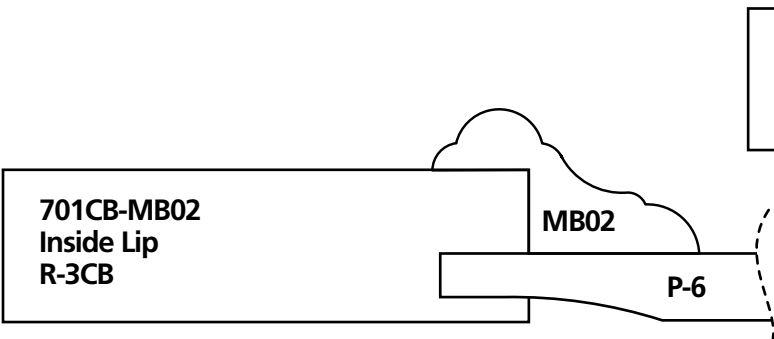
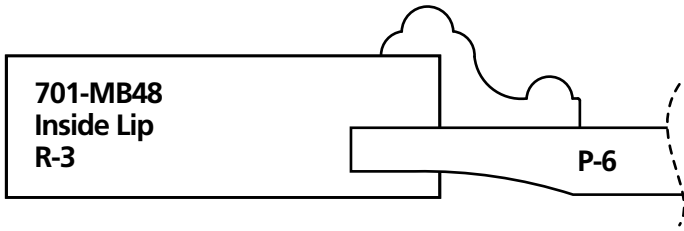
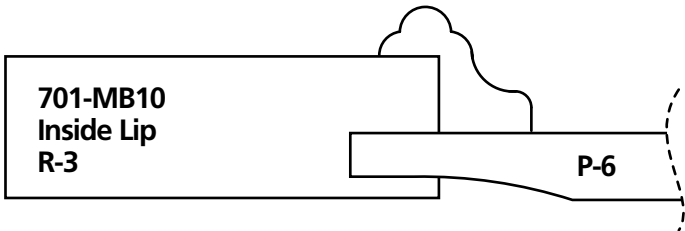
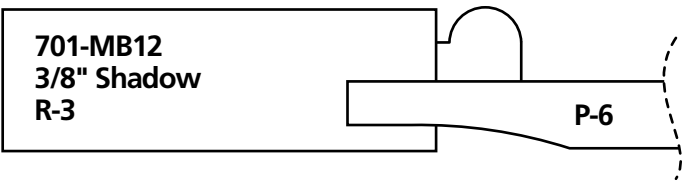
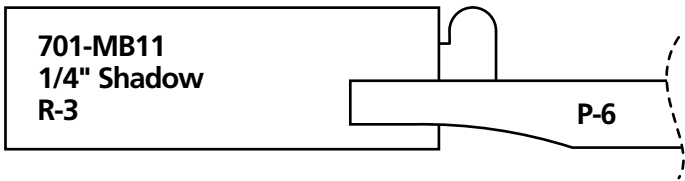
Minimum Width: 13-1/4"  
Minimum Height: 8"

- Shaker Series Solid Wood Reversed Panel Doors also available with MDF Center Panel for Paint Grade.



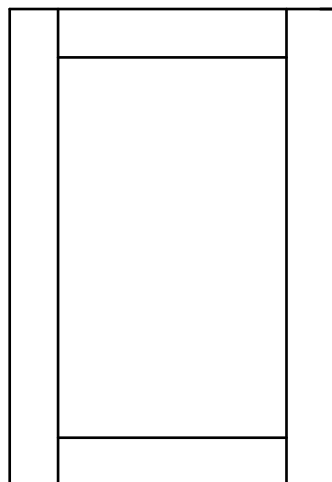
**NOTE:** 700 Series Doors come with R-3 Rail & Stile Profile

- The following applied mouldings are offered on Shaker Reversed Solid Wood Panel Doors



Available with 2-3/4" Rail & Stile only.  
Minimum Width: 9-1/2"  
Minimum Height: 9-1/2"

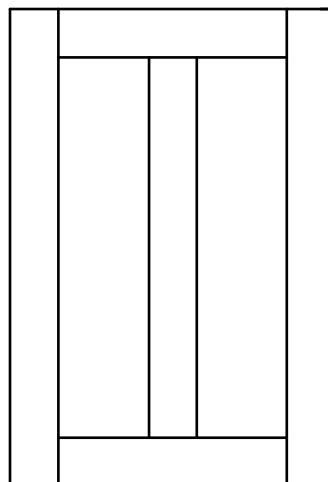
# DOOR STYLES • Shaker Series - 1/4" Plywood Panels



**501 Square Flat Panel**

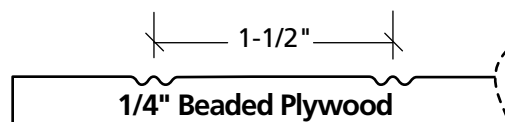
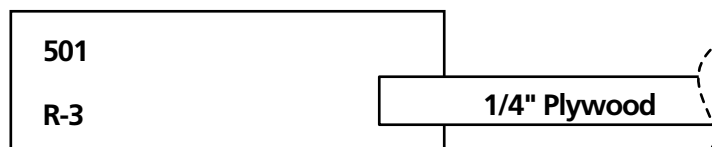
Minimum Width: 7-3/4"  
Minimum Height: 8"

**NOTE:** 500 Series Doors come with R-3 Rail & Stile Profile only.



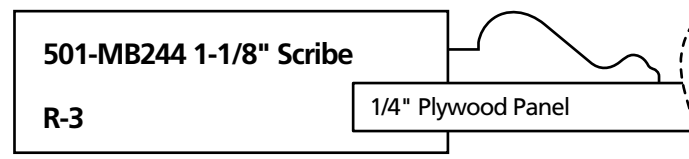
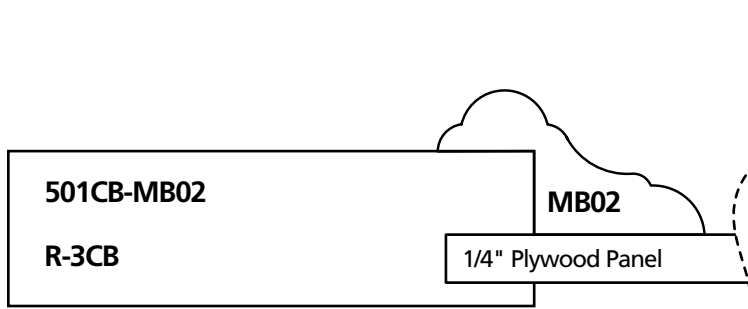
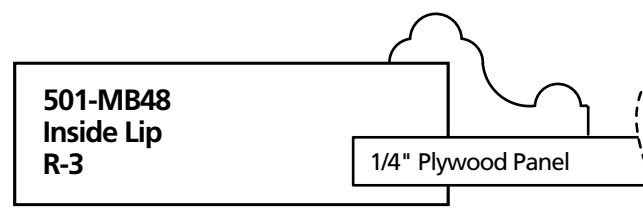
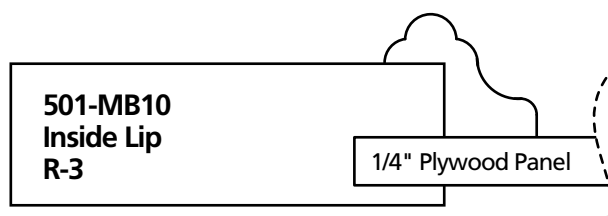
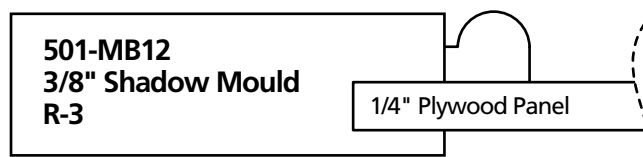
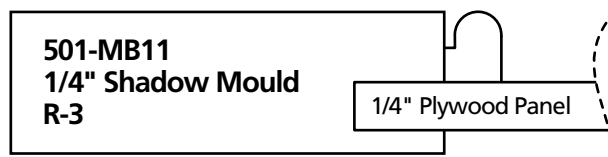
**501X Square Double Vertical Flat Panel**

Minimum Width: 13-1/4"  
Minimum Height: 8"



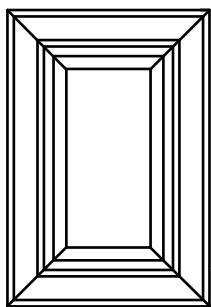
**NOTE:** See page 14 NOTE on 1/4" Plywood

• The following applied mouldings are offered on Shaker Flat Panel Doors





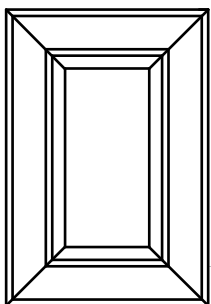
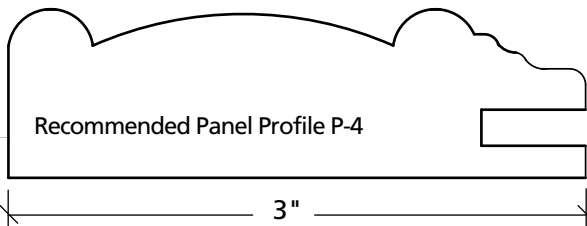
# DOOR STYLES • Mitered Corner Solid Wood Raised Panel



## 145 Square Raised Panel

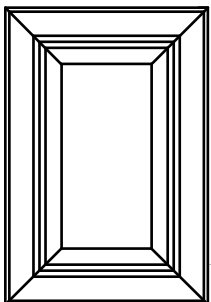
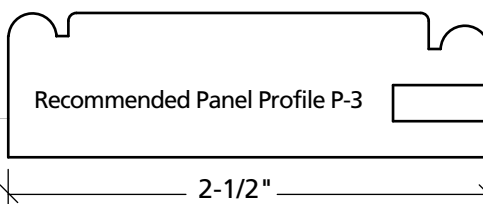
Minimum Width: 9-1/2"  
Minimum Height: 9-1/2"

- Solid Wood Raised Panel Doors also available with MDF Center Panel for Paint Grade.
- All 100 Series Doors available with P-6 Panel Profiles



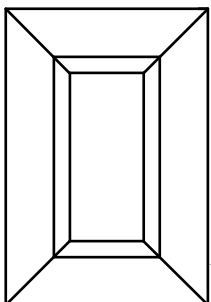
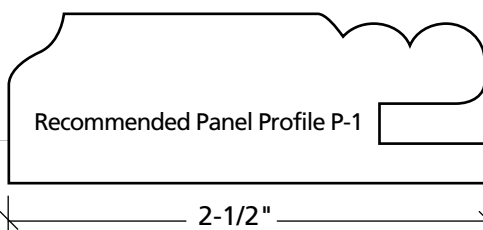
## 146 Square Raised Panel

Minimum Width: 8-1/2"  
Minimum Height: 8-1/2"



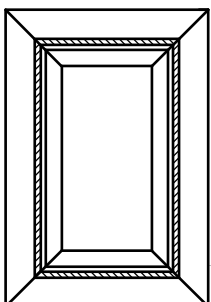
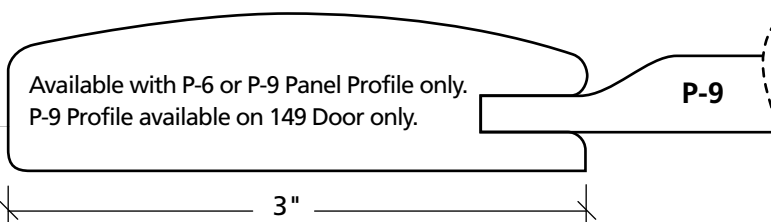
## 147 Square Raised Panel

Minimum Width: 8-1/2"  
Minimum Height: 8-1/2"



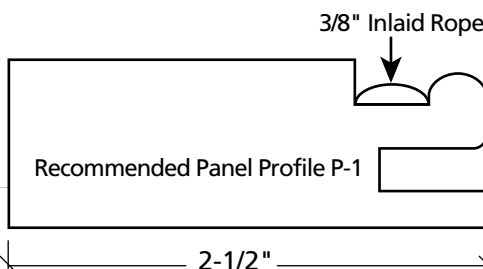
## 149 Square Raised Panel

Minimum Width: 9-1/2"  
Minimum Height: 9-1/2"



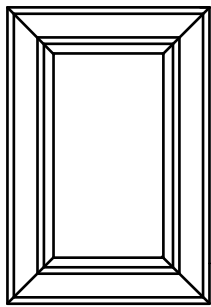
## 150 Square Raised Panel

Minimum Width: 8-1/2"  
Minimum Height: 8-1/2"



These Doors are only available in Alder, Cherry, Hard Maple, Soft Maple, Red Oak, and Ash.

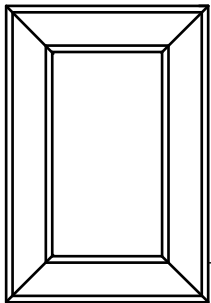
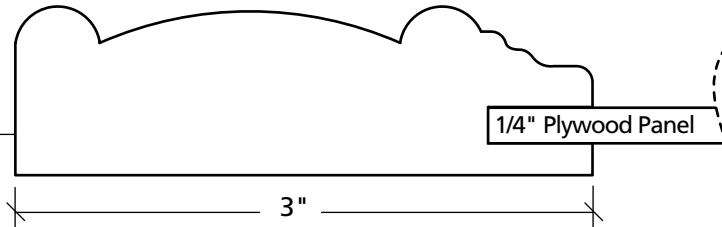
# DOOR STYLES • Mitered Corner - 1/4" Plywood Panels



**245 Square Flat Panel**

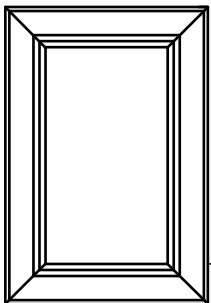
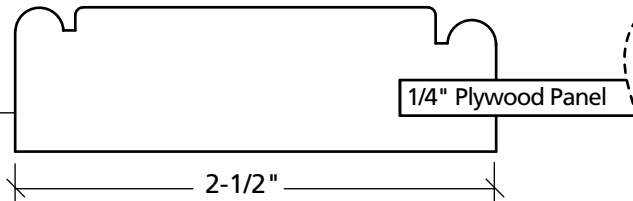
Minimum Width: 8"  
Minimum Height: 8"

1/4" Beaded plywood is available in Red Oak and Maple only, on all 1/4" plywood panel doors. When ordering place a (B) at the end of door number (example 201B).



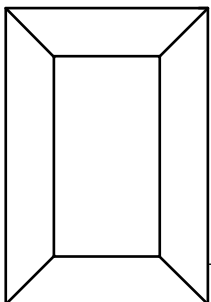
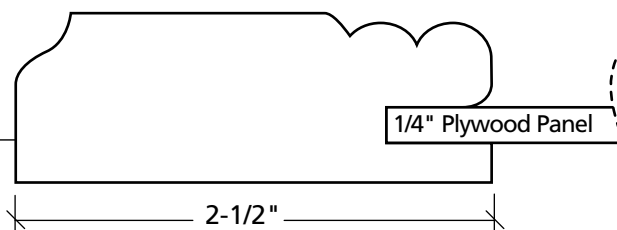
**246 Square Flat Panel**

Minimum Width: 7"  
Minimum Height: 7"



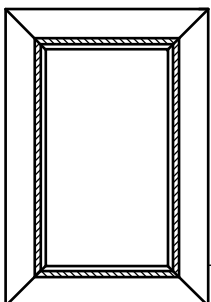
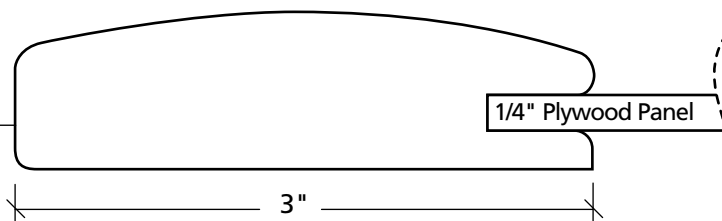
**247 Square Flat Panel**

Minimum Width: 7"  
Minimum Height: 7"



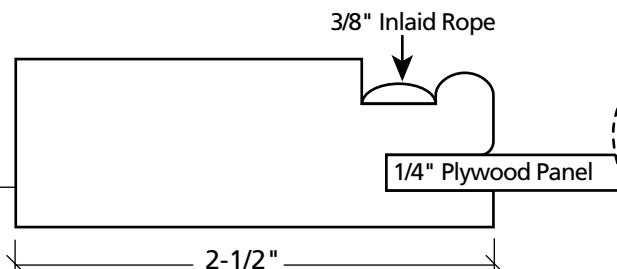
**249 Square Flat Panel**

Minimum Width: 8"  
Minimum Height: 8"



**250 Square Flat Panel**

Minimum Width: 7"  
Minimum Height: 7"

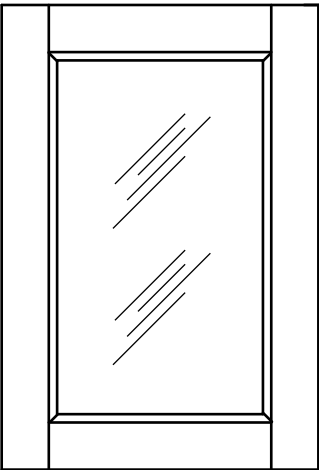


These Doors are only available in Alder, Cherry, Hard Maple, Soft Maple, Red Oak, and Ash.



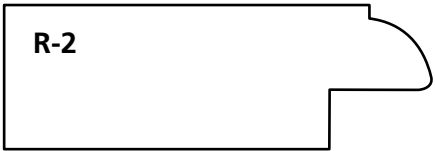
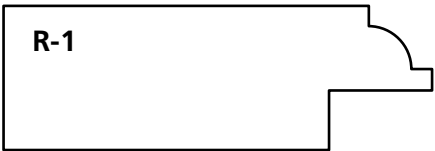
# DOOR STYLES • Solid Wood Rails - Glass Panels

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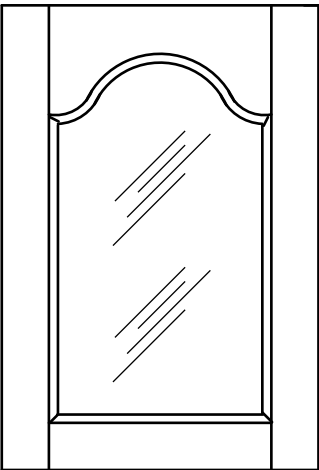


**201 GL Square Glass Panel**

Minimum Width: 7-3/4"  
Minimum Height: 6"

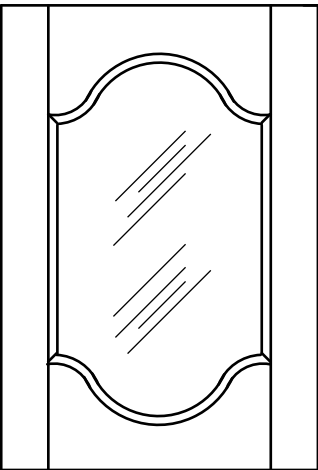


\* Glass supplied by customer



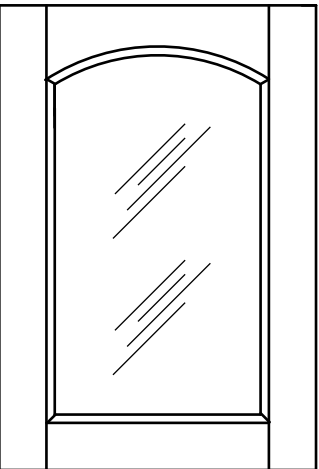
**202GL Cathedral Glass Panel**

Minimum Width: 7-3/4"  
Minimum Height: 8"



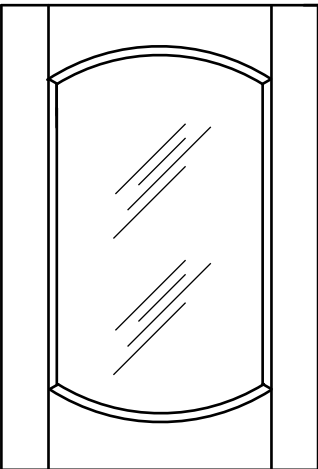
**203GL Double Cathedral Glass Panel**

Minimum Width: 7-3/4"  
Minimum Height: 12"



**204GL Eyebrow Glass Panel**

Minimum Width: 7-3/4"  
Minimum Height: 8"

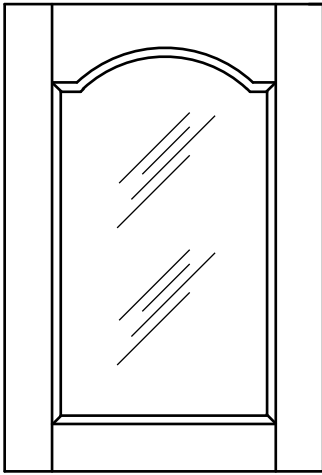


**205GL Double Eyebrow Glass Panel**

Minimum Width: 7-3/4"  
Minimum Height: 12"

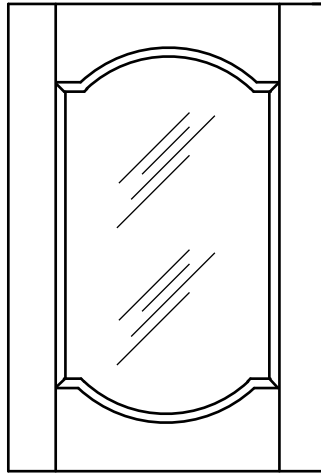
# DOOR STYLES • Solid Wood Rails - Glass Panels

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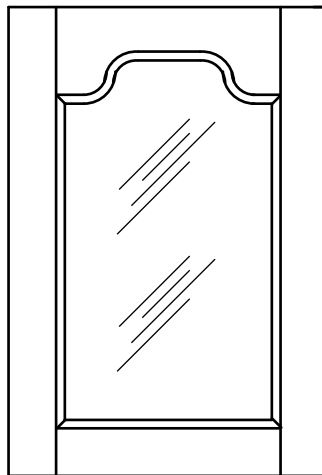
**206GL Shoulder Eyebrow Glass Panel**

Minimum Width: 11-1/4"  
Minimum Height: 8"



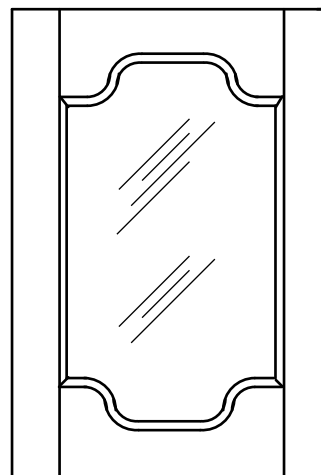
**207 Double Shoulder Eyebrow Glass Panel**

Minimum Width: 11-1/4"  
Minimum Height: 12"



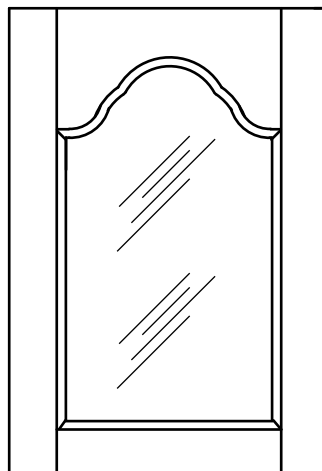
**208GL Flattop Glass Panel**

Minimum Width: 13-1/4"  
Minimum Height: 8"



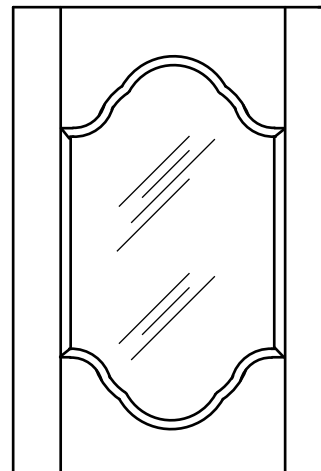
**209GL Double Flattop Glass Panel**

Minimum Width: 13-1/4"  
Minimum Height: 12"



**210GL Teardrop Glass Panel**

Minimum Width: 13-1/4"  
Minimum Height: 11"



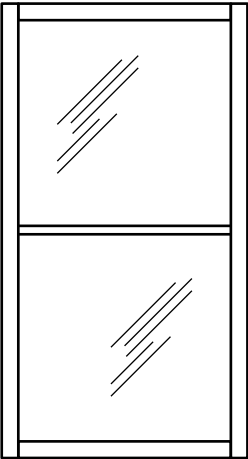
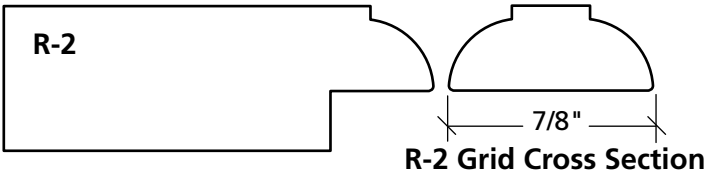
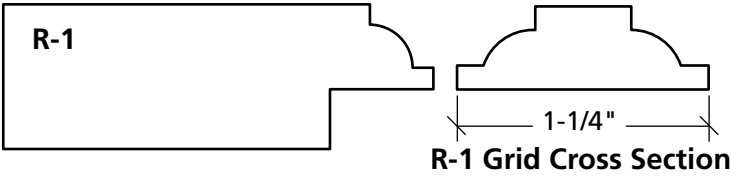
**211GL Double Teardrop Glass Panel**

Minimum Width: 13-1/4"  
Minimum Height: 13-3/4"

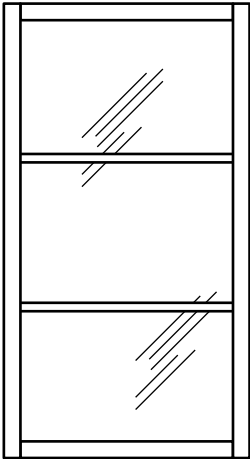
\* Glass supplied by customer



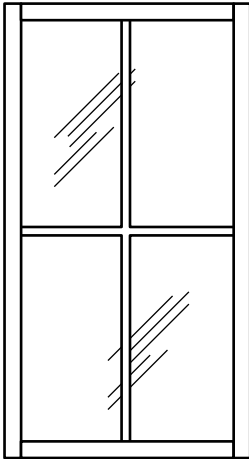
# GRID PATTERNS • Solid Wood Rails - For 200 Series Cope & Stick Glass Doors - Fixed Grid



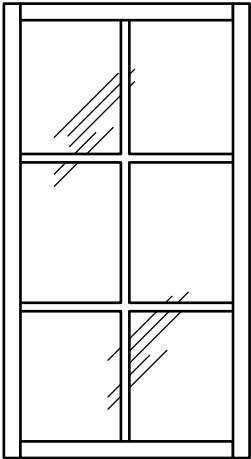
GL 2 Lite



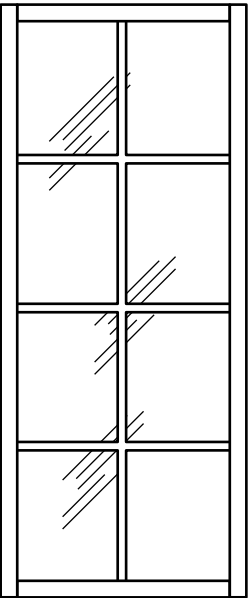
GL 3 Lite



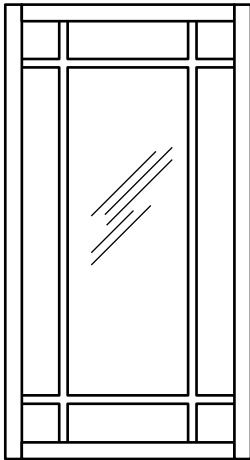
GL 4 Lite



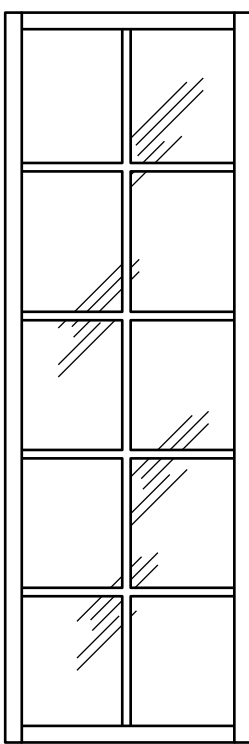
GL 6 Lite



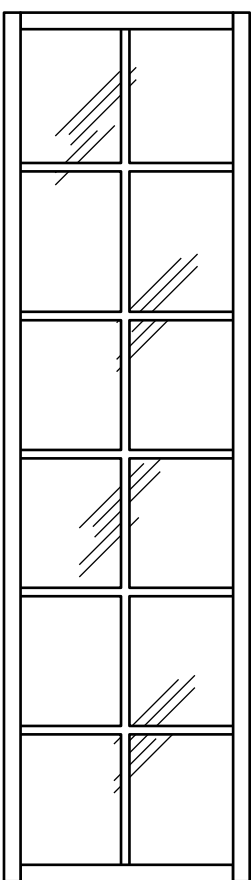
GL 8 Lite



GL 9 Lite



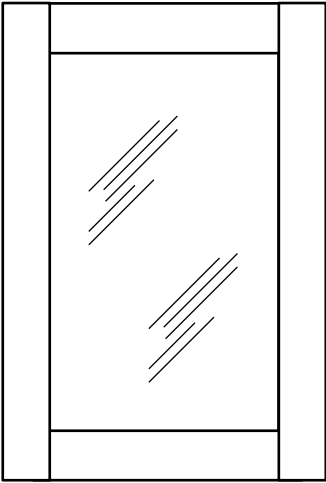
GL 10 Lite



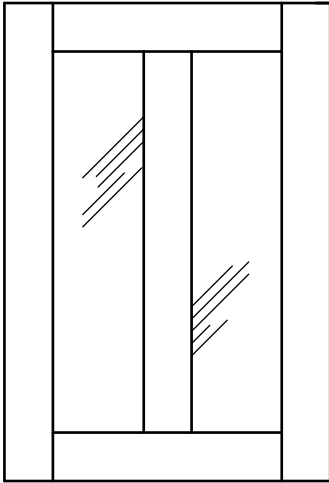
GL 12 Lite

\* Glass supplied by customer

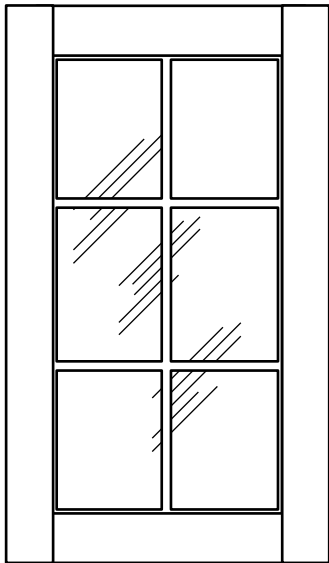
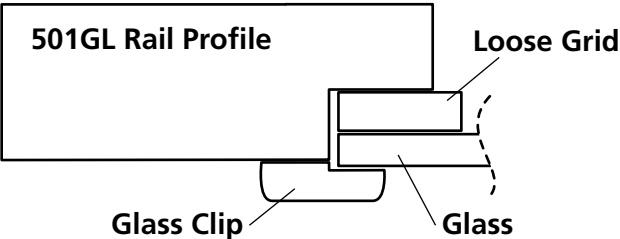
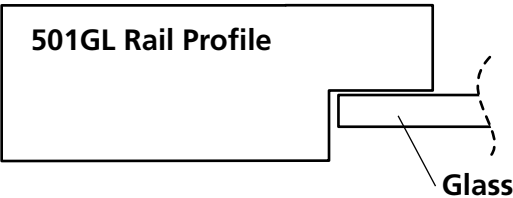
# DOOR STYLES • Shaker Series - Glass Panels - Loose Grid



**501GL Square Glass Panel**  
Minimum Width: 7-1/2"  
Minimum Height: 6"



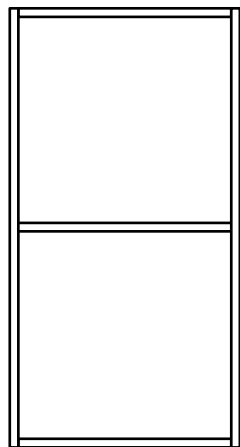
**501XGL Square Double Vertical Glass Panel**  
Minimum Width: 10-3/4"  
Minimum Height: 7-1/2"



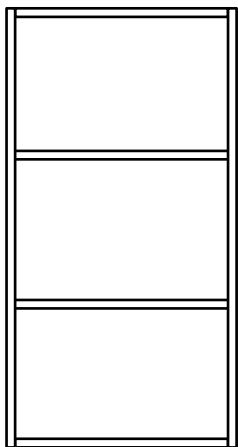
**501GL 6 Lite (Example)**

Available in 2, 3, 4, 6, 8, 9, 10 & 12 Lite Grid Patterns as seen on page 26.  
Glass and Glass Clips supplied by customer.

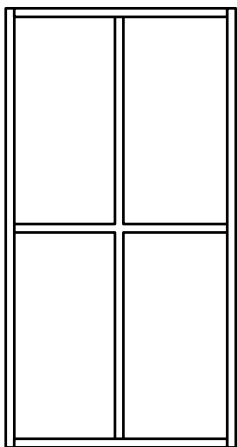
# GRID PATTERNS • 200 Series Glass Mitered Corner Doors Loose Grid



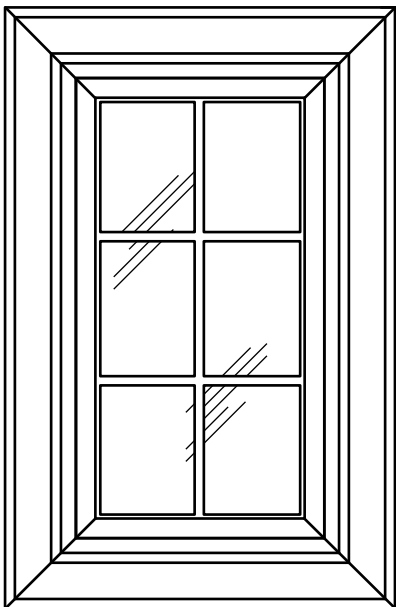
GL 2 Lite



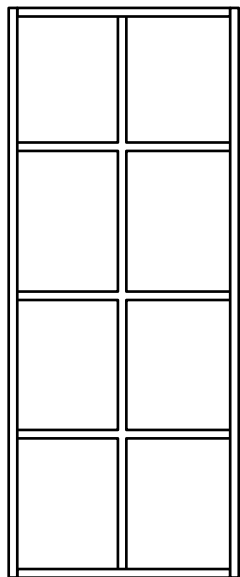
GL 3 Lite



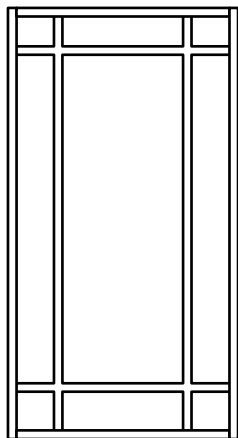
GL 4 Lite



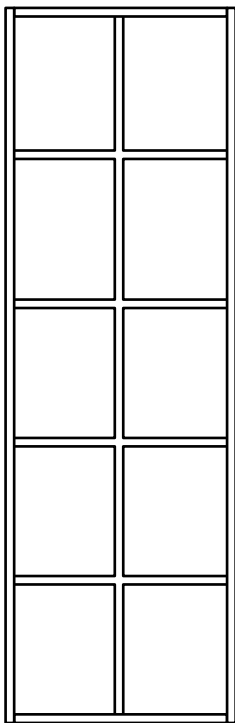
245GL 6 Lite (Example)



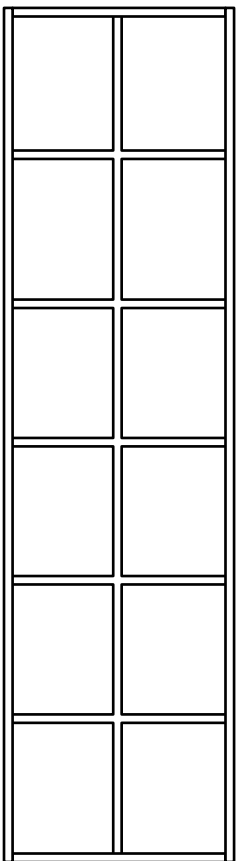
GL 8 Lite



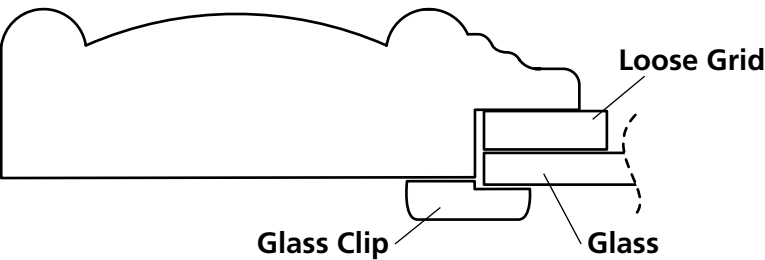
GL 9 Lite



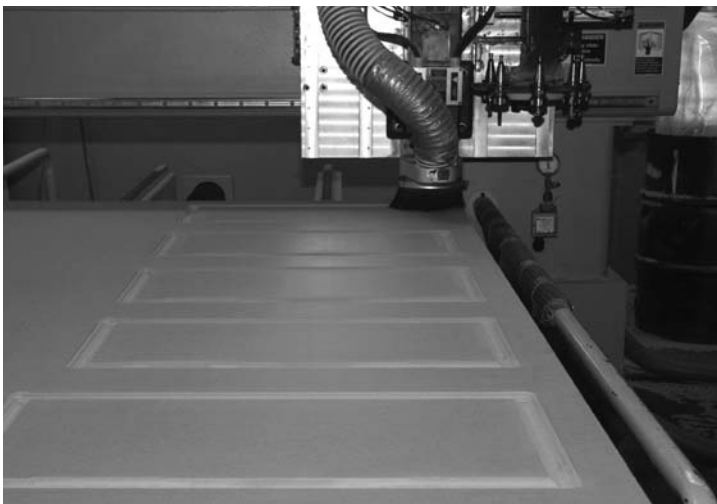
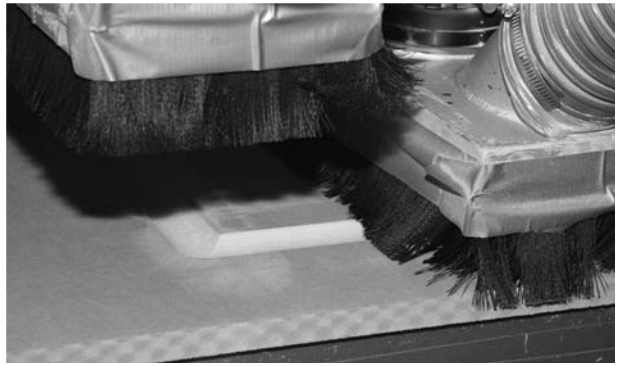
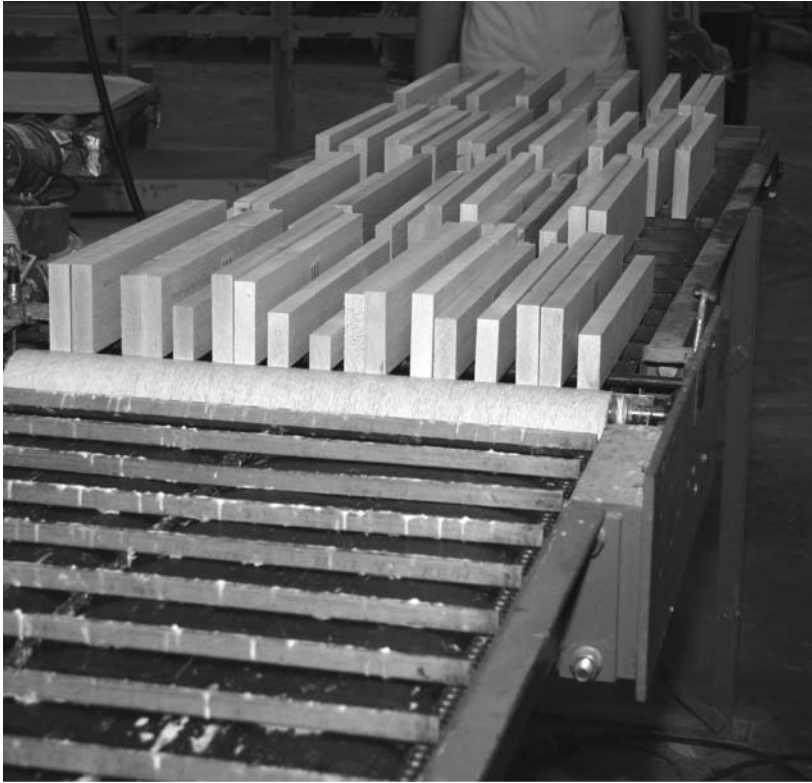
GL 10 Lite



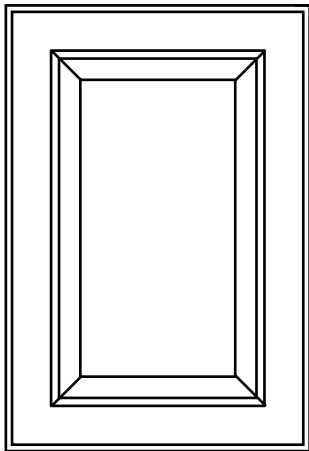
GL 12 Lite



Glass and Glass Clips supplied by customer

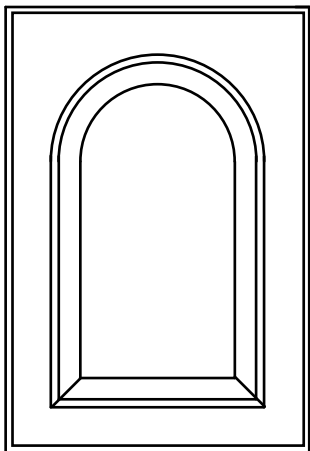


# DOOR STYLES • Raw MDF - Raised Panel - One Piece Door



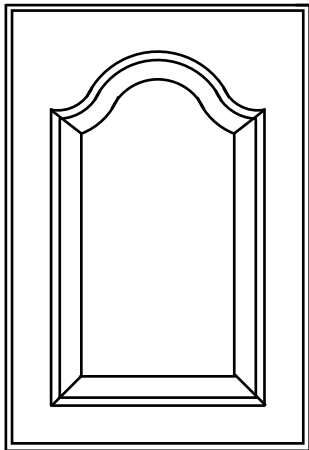
**401-MDF Square Raised Panel**

Minimum Width: 8"  
Minimum Height: 8"



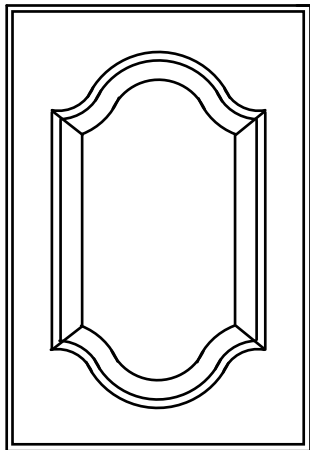
**406-MDF Full Arch Raised Panel**

Minimum Width: 9"  
Minimum Height: 12"



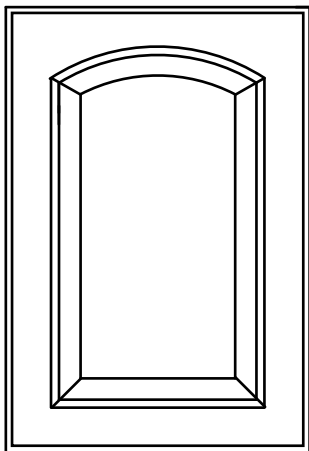
**402-MDF Cathedral Raised Panel**

Minimum Width: 10 13/16"  
Minimum Height: 10"



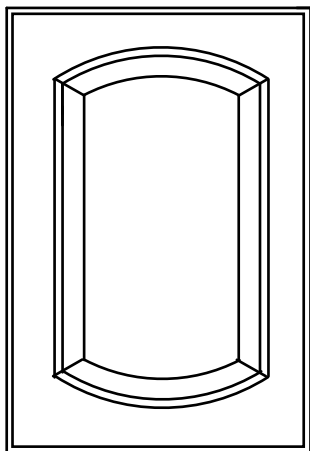
**403-MDF Double Cathedral Raised Panel**

Minimum Width: 10 13/16"  
Minimum Height: 12"



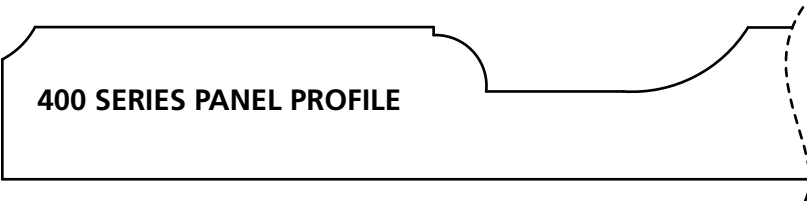
**404-MDF Eyebrow Raised Panel**

Minimum Width: 8"  
Minimum Height: 10"



**405-MDF Double Eyebrow Raised Panel**

Minimum Width: 8"  
Minimum Height: 12"



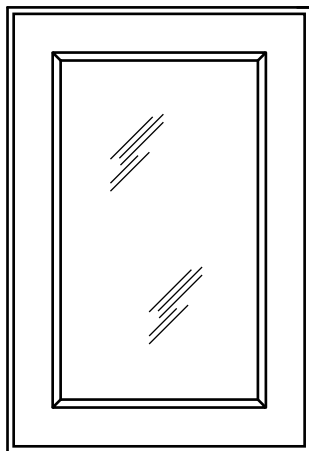
**400 SERIES PANEL PROFILE**

- \* Raw MDF is a paintable material only.
- \* Available with 52 edge profile only.



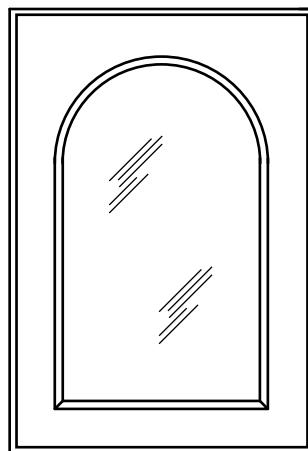
# DOOR STYLES • Raw MDF - Glass Panel

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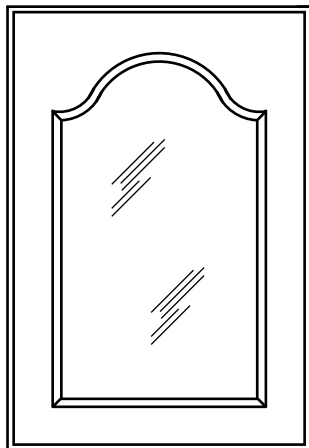
**401GL**  
**MDF Square**  
**Glass Panel**

Minimum Width: 8"  
Minimum Height: 8"



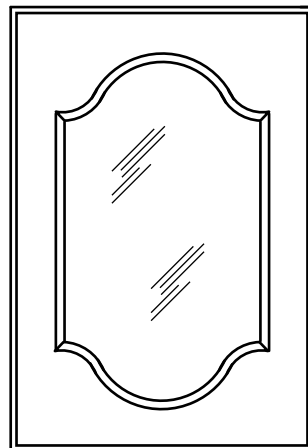
**406GL**  
**MDF Full Arch**  
**Glass Panel**

Minimum Width: 9"  
Minimum Height: 12"



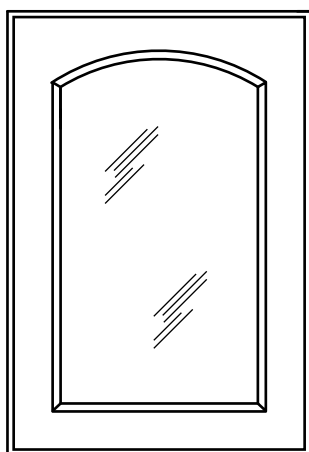
**402GL**  
**MDF Cathedral**  
**Glass Panel**

Minimum Width: 10 13/16"  
Minimum Height: 10"



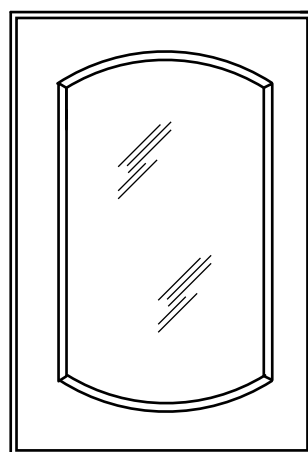
**403GL**  
**MDF Double Cathedral**  
**Glass Panel**

Minimum Width: 10 13/16"  
Minimum Height: 12"



**404GL**  
**MDF Eyebrow**  
**Glass Panel**

Minimum Width: 8"  
Minimum Height: 10"

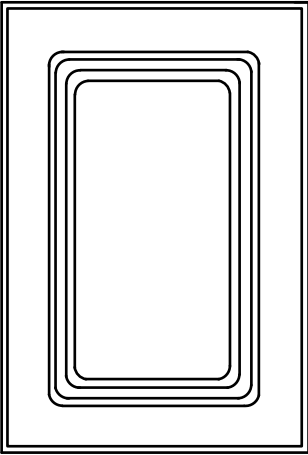


**405GL**  
**MDF Double Eyebrow**  
**Glass Panel**

Minimum Width: 8"  
Minimum Height: 12"

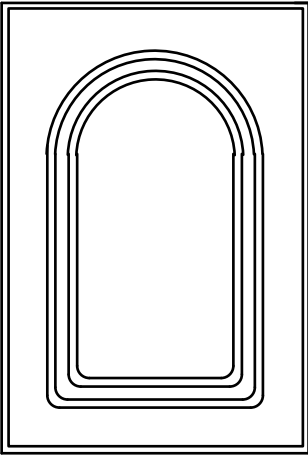
- \* Glass and glass clips supplied by customer
- \* Raw MDF is a paintable material only.
- \* Available with 52 edge profile only.

# DOOR STYLES • Raw MDF - Raised Panel - One Piece Door



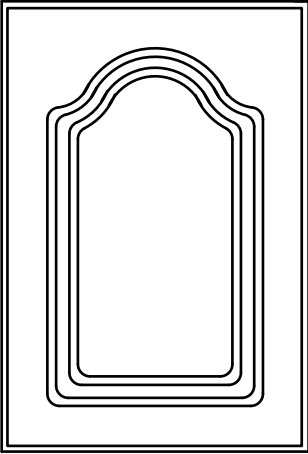
**301-MDF Square Raised Panel**

Minimum Width: 8"  
Minimum Height: 8"



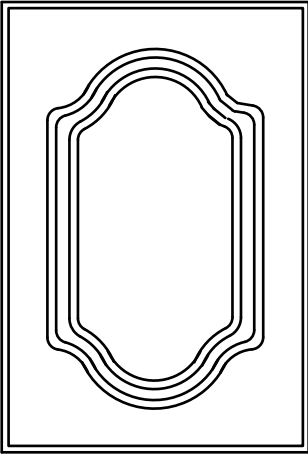
**306-MDF Full Arch Raised Panel**

Minimum Width: 9"  
Minimum Height: 12"



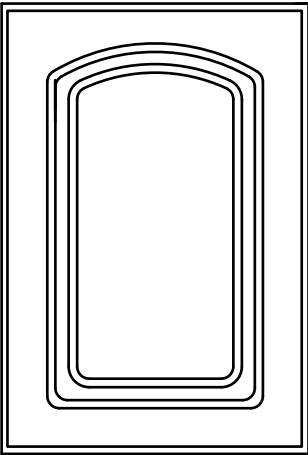
**302-MDF Cathedral Raised Panel**

Minimum Width: 11 3/8"  
Minimum Height: 10"



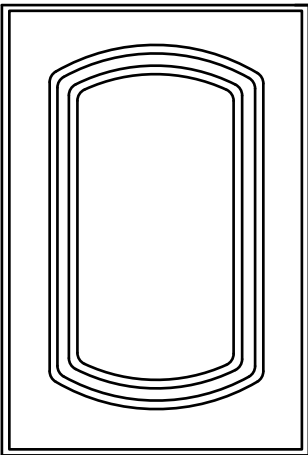
**303-MDF Double Cathedral Raised Panel**

Minimum Width: 11 3/8"  
Minimum Height: 12"



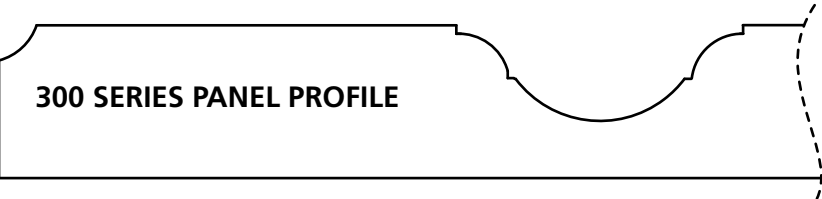
**304-MDF Eyebrow Raised Panel**

Minimum Width: 8"  
Minimum Height: 10"



**305-MDF Double Eyebrow Raised Panel**

Minimum Width: 8"  
Minimum Height: 12"

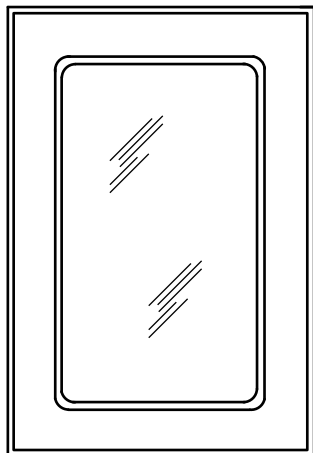


**300 SERIES PANEL PROFILE**

- \* Raw MDF is a paintable material only.
- \* Available with 52 edge profile only.

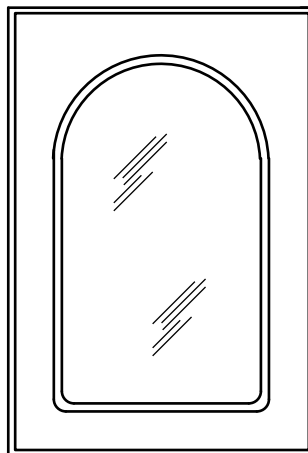
# DOOR STYLES • Raw MDF - Glass Panel

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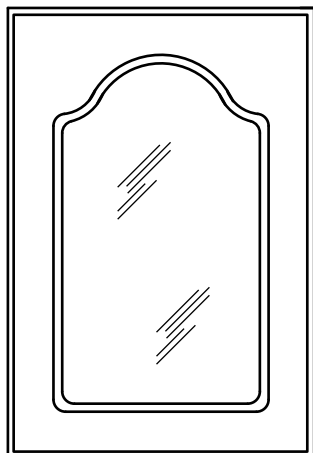
**301GL**  
**MDF Square**  
**Glass Panel**

Minimum Width: 8"  
Minimum Height: 8"



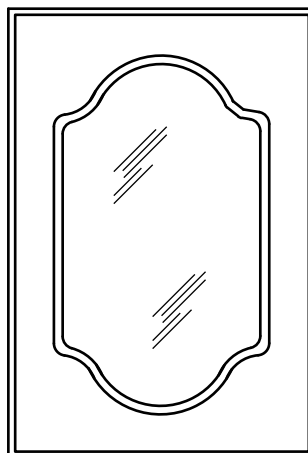
**306GL**  
**MDF Full Arch**  
**Glass Panel**

Minimum Width: 9"  
Minimum Height: 12"



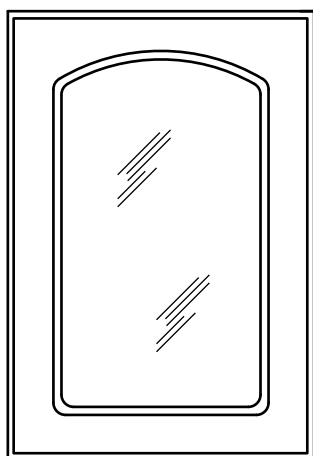
**302GL**  
**MDF Cathedral**  
**Glass Panel**

Minimum Width: 11 3/8"  
Minimum Height: 10"



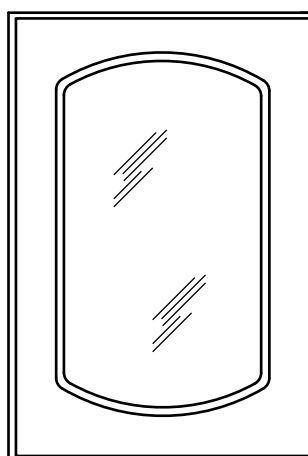
**303GL**  
**MDF Double Cathedral**  
**Glass Panel**

Minimum Width: 11 3/8"  
Minimum Height: 12"



**304GL**  
**MDF Eyebrow**  
**Glass Panel**

Minimum Width: 8"  
Minimum Height: 10"

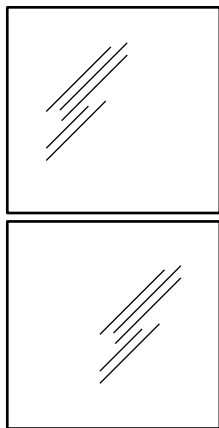


**305GL**  
**MDF Double Eyebrow**  
**Glass Panel**

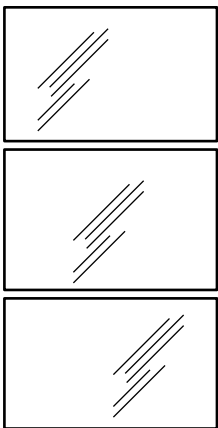
Minimum Width: 8"  
Minimum Height: 12"

- \* Glass and glass clips supplied by customer
- \* Raw MDF is a paintable material only.
- \* Available with 52 edge profile only.

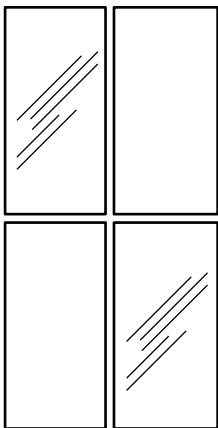
# GRID PATTERNS • MDF Glass Doors



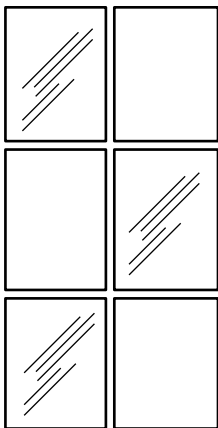
**GL 2 Lite**  
Minimum width 8"  
Minimum height 20"



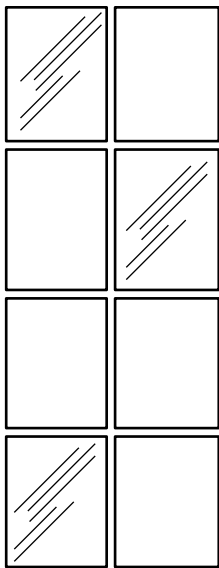
**GL 3 Lite**  
Minimum width 8"  
Minimum height 28"



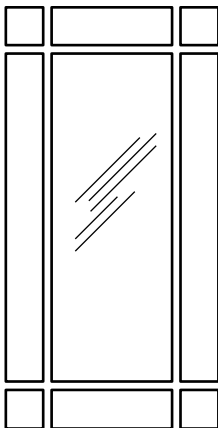
**GL 4 Lite**  
Minimum width 12"  
Minimum height 20"



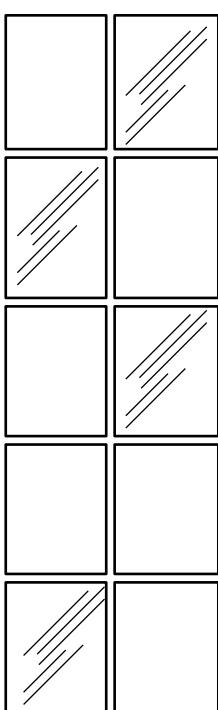
**GL 6 Lite**  
Minimum width 12"  
Minimum height 28"



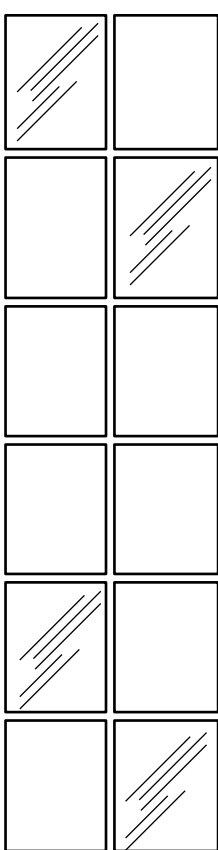
**GL 8 Lite**  
Minimum width 12"  
Minimum height 36"



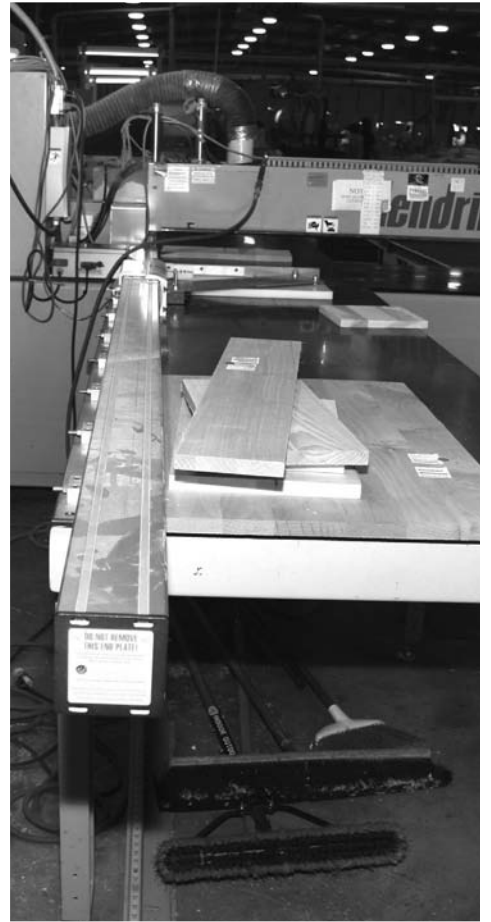
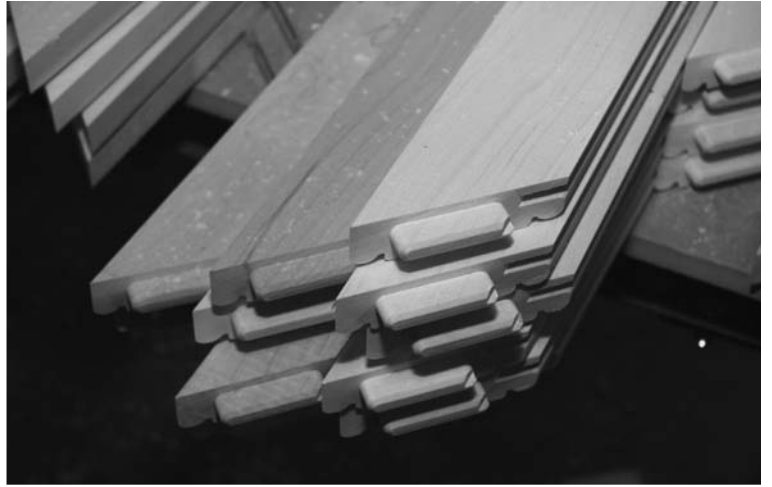
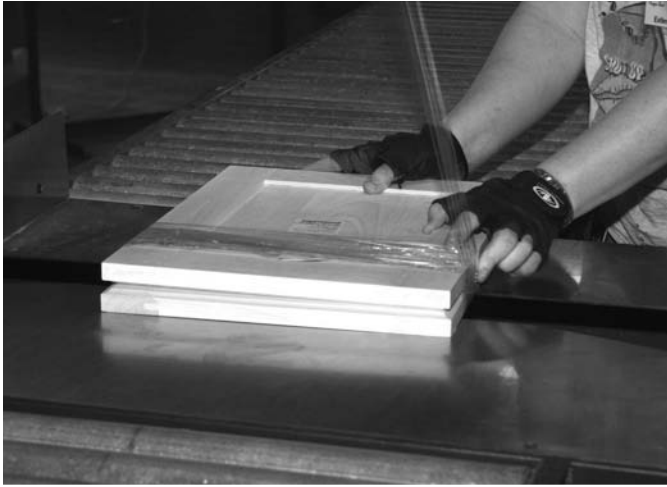
**GL 9 Lite**  
Minimum width 15"  
Minimum height 22"



**GL 10 Lite**  
Minimum width 12"  
Minimum height 44"

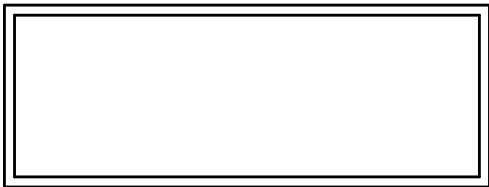


**GL 12 Lite**  
Minimum width 12"  
Minimum height 52"



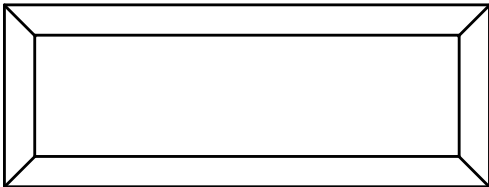
# DRAWER FRONT STYLES • Solid Wood Slabs

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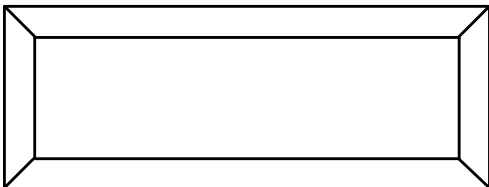
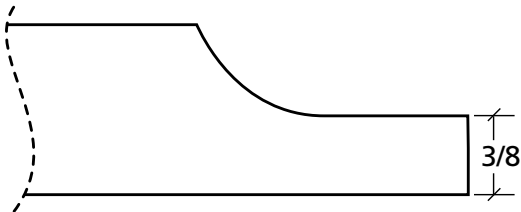
**DF**  
**Slab with edge profile only**  
(Profiles on page 11)

Minimum Width: 4"  
Minimum Height: 2"



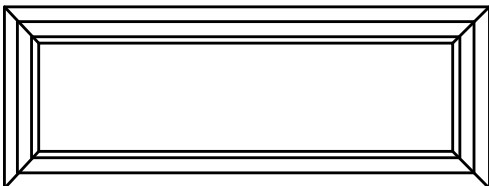
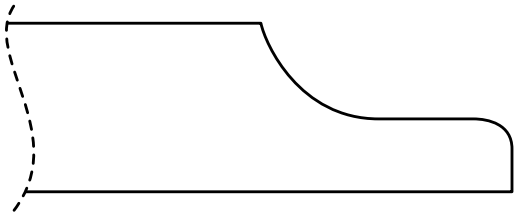
**DF RPC P-1**  
**Raised Panel Cut**

Minimum Width: 6"  
Minimum Height: 4-1/4"



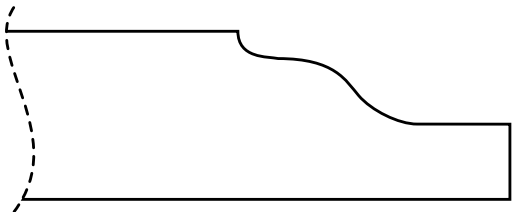
**DF RPC-R P-1**  
**Raised Panel Cut with Roundover**

Minimum Width: 6"  
Minimum Height: 4-1/4"



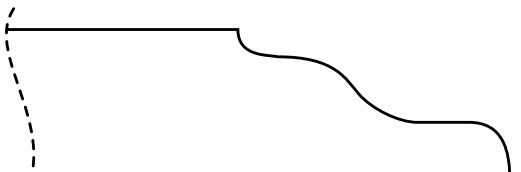
**DF RPC P-2**

Minimum Width: 6"  
Minimum Height: 4-1/4"

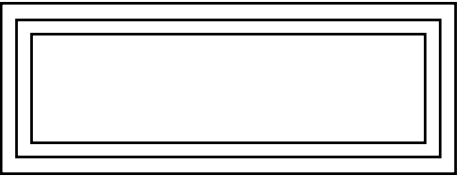


**DF RPC-R P-2**

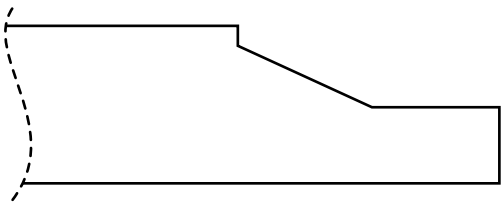
Minimum Width: 6"  
Minimum Height: 4-1/4"



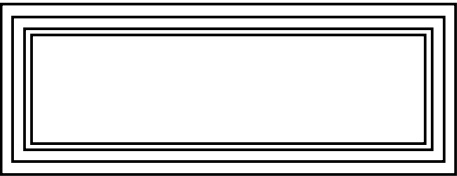
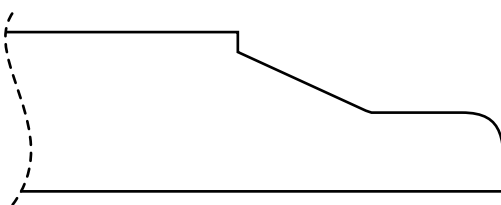
# DRAWER FRONT STYLES • Solid Wood Slabs



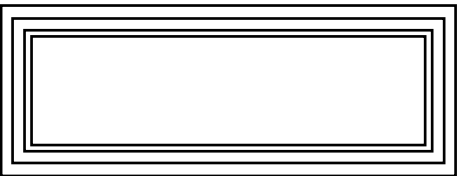
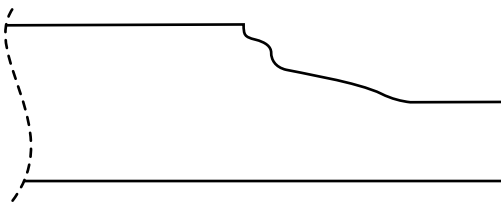
**DF RPC P-3**  
Minimum Width: 6"  
Minimum Height: 4-1/4"



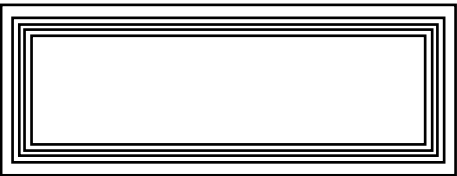
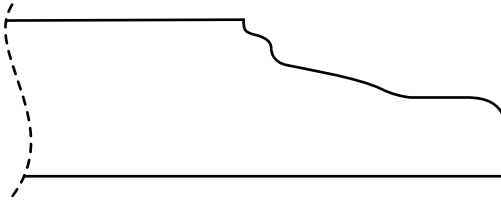
**DF RPC-R P-3**  
Minimum Width: 6"  
Minimum Height: 4-1/4"



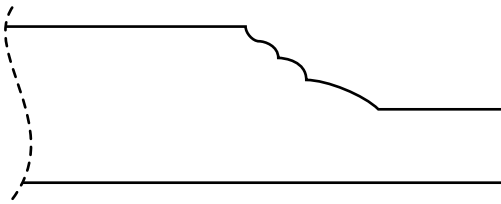
**DF RPC P-4**  
Minimum Width: 6"  
Minimum Height: 4-1/4"



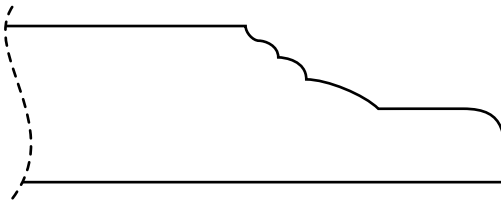
**DF RPC-R P-4**  
Minimum Width: 6"  
Minimum Height: 4-1/4"



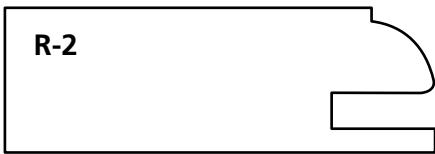
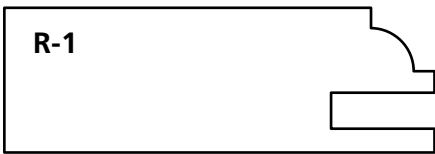
**DF RPC P-5**  
Minimum Width: 6"  
Minimum Height: 4-1/4"



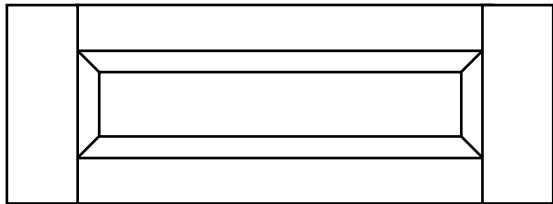
**DF RPC-R P-5**  
Minimum Width: 6"  
Minimum Height: 4-1/4"



# DRAWER FRONT STYLES • Cope & Stick

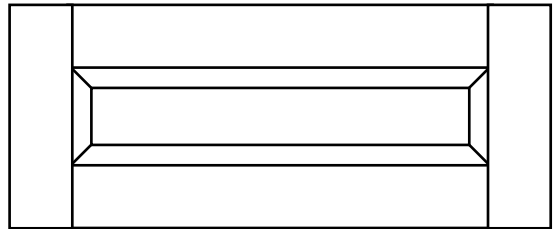


**100 Series**  
Available with all Panel Profiles,  
Raised or Reversed, and in both  
R-1 and R-2 Rail Profiles



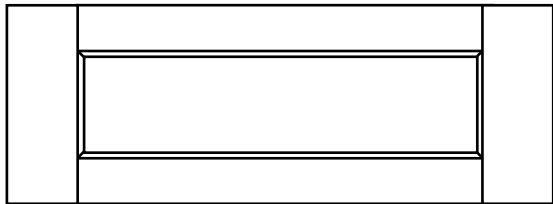
**DF RP 1**  
Minimum Width: 9-3/4"  
Minimum Height: 6"  
1-3/8" Top & Bottom Rails  
2-1/4" Vertical Stiles

Available with Classic Bold Stiles.



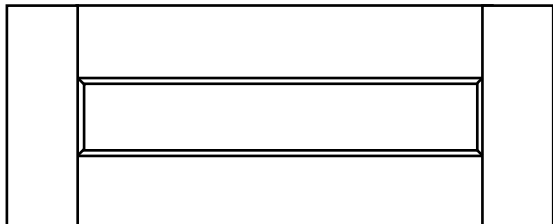
**DF RP 2**  
Minimum Width: 9-3/4"  
Minimum Height: 8"  
2-1/4" Rails & Stiles

## Solid Wood Rails • 1/4" Plywood Panels

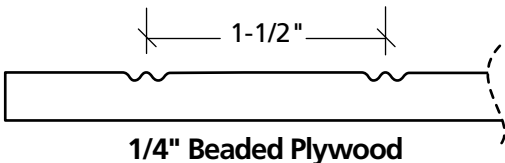


**DF FP 1**  
Minimum Width: 7-1/2"  
Minimum Height: 5"  
1-3/8" Top & Bottom Rails  
2-1/4" Vertical Stiles

**200 Series**  
Available with R-1 or R-2  
Rail & Stile Profile  
  
Available with Classic Bold Stiles.



**DF FP 2**  
Minimum Width: 7-1/2"  
Minimum Height: 6"  
2-1/4" Top & Bottom Rails  
2-1/4" Vertical Stiles

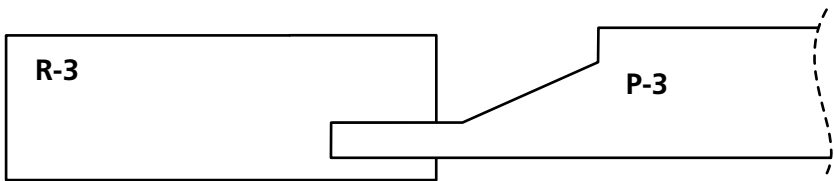


1/4" Beaded plywood is available in Red Oak and Maple only,  
on all 1/4" plywood panel drawer fronts. When ordering place a  
(B) at the end of drawer front letters (example DFFP1B).



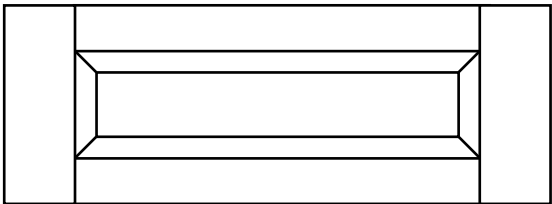
DRAWER FRONT STYLES • Shaker Series Solid Wood Raised Panel

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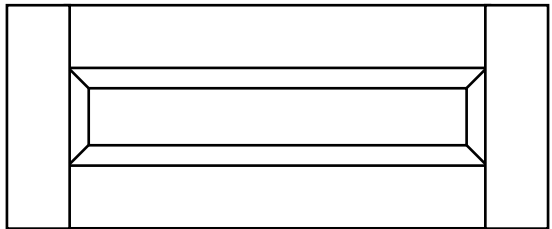
**700 Series**  
Available with all Raised Panel Profiles, with R-3 Rail Profile.

Available with Classic Bold Stiles.



**DF RP 701-1**  
Minimum Width: 9-3/4"  
Minimum Height: 6"  
1-3/8" Top & Bottom Rails  
2-1/4" Vertical Stiles

P-3 Panel Profile recommended on all shaker and mission style.

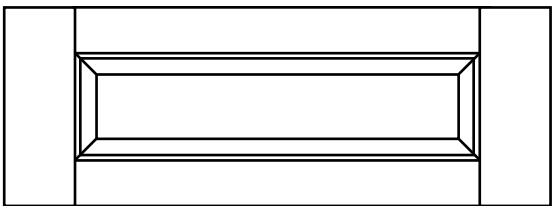


**DF RP 701-2**  
Minimum Width: 9-3/4"  
Minimum Height: 8"  
2-1/4" Rails & Stiles

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700 Series • Applied Moulding Raised Panel

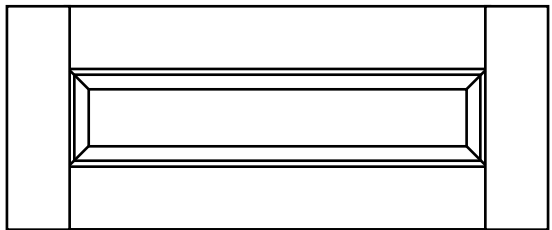
Available with Classic Bold Stiles.



**DF RP 701-1**  
Minimum Width: 9-3/4"  
Minimum Height: 7"  
1-3/8" Top & Bottom Rails  
2-1/4" Vertical Stiles

**MB10**  
**MB11**  
**MB12**

Panel Profile P-1E available for the applied mouldings only.



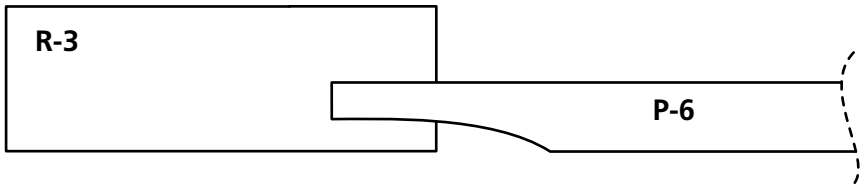
**DF RP 701-2**  
Minimum Width: 9-3/4"  
Minimum Height: 8"  
2-1/4" Rails & Stiles

**MB10**  
**MB11**  
**MB12**

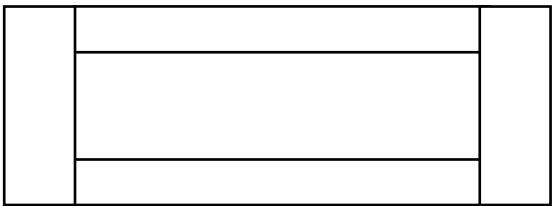
See door cross sections on page 16.

**NOTE:** For door style 715CB-MB02 (see page 16 for door cross section) we recommend using solid drawer fronts with a 51 or 53 edge profile (see page 11 for edge profiles).

DRAWER FRONT STYLES • Shaker Series Reversed Solid Panel



**700 Series**  
Available with R-3 Rail & Stile Profile, P-6 or P-6B Panel Profile and Classic Bold Stiles only.

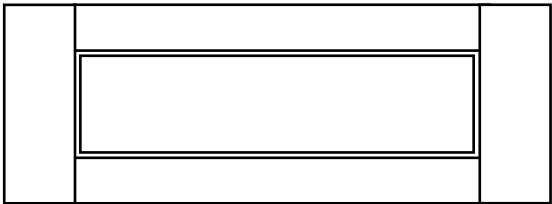


**DF FP 701-1**  
Minimum Width: 9-3/4"  
Minimum Height: 6"  
1-3/8" Top & Bottom Rails  
2-1/4" Vertical Stiles



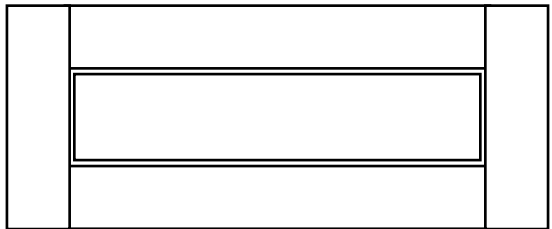
**DF FP 701-2**  
Minimum Width: 9-3/4"  
Minimum Height: 8"  
2-1/4" Rails & Stiles

700 Series • Applied Moulding Reversed Solid Panel Available with Classic Bold Stiles.



**DF FP 701-1**  
Minimum Width: 9-3/4"  
Minimum Height: 7"  
1-3/8" Top & Bottom Rails  
2-1/4" Vertical Stiles

- MB10
- MB11
- MB12
- MB48
- MB244



**DF FP 701-2**  
Minimum Width: 9-3/4"  
Minimum Height: 8"  
2-1/4" Rails & Stiles

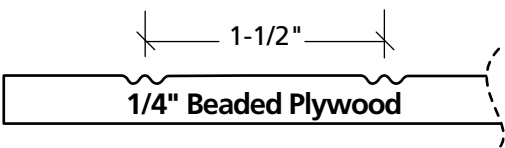
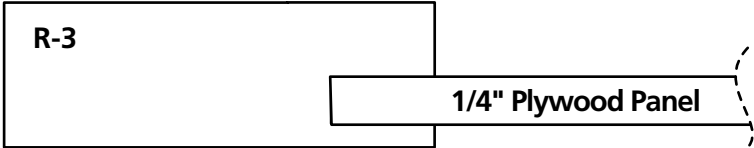
- MB10
- MB11
- MB12
- MB48
- MB244

# DRAWER FRONT STYLES •

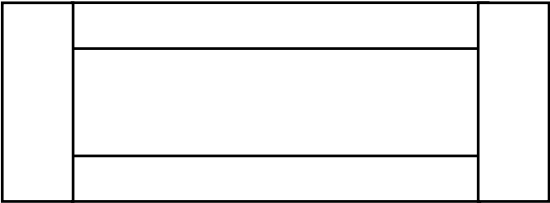
Shaker Series  
1/4" Plywood Panels

## 500 Series

Available with R-3 Rail & Stile Profile only. See Beaded Plywood Panel note on page 14.

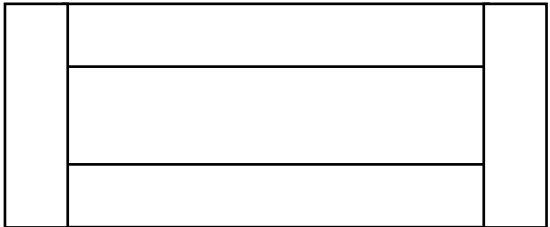


NOTE: See page 14 NOTE on 1/4" Plywood



**DF FP 501-1**  
Minimum Width: 7-1/2"  
Minimum Height: 5"  
1-3/8" Top & Bottom Rails  
2-1/4" Vertical Stiles

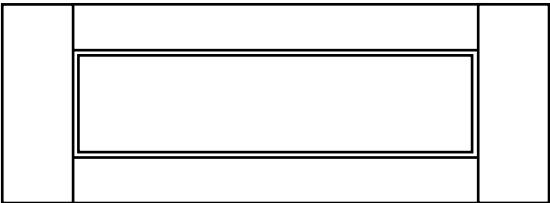
Available with Classic Bold Stiles.



**DF FP 501-2**  
Minimum Width: 7-1/2"  
Minimum Height: 6"  
2-1/4" Rails & Stiles

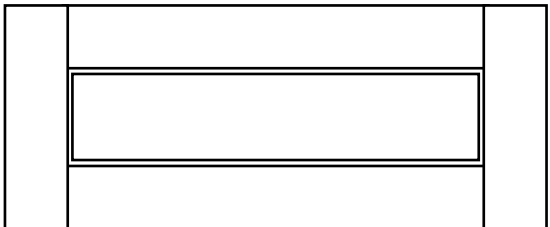
## 500 Series • Applied Moulding 1/4" Plywood

Available with Classic Bold Stiles.



**DF FP 501-1**  
Minimum Width: 7-1/2"  
Minimum Height: 6"  
1-3/8" Top & Bottom Rails  
2-1/4" Vertical Stiles

- MB10
- MB11
- MB12
- MB48
- MB244



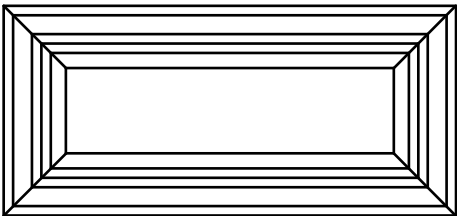
**DF FP 501-2**  
Minimum Width: 7-1/2"  
Minimum Height: 7-1/2"  
2-1/4" Rails & Stiles

- MB10
- MB11
- MB12
- MB48
- MB244

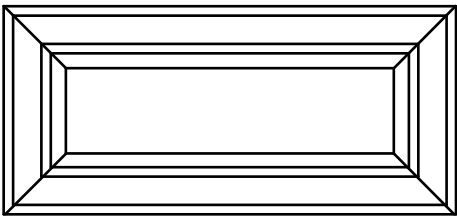
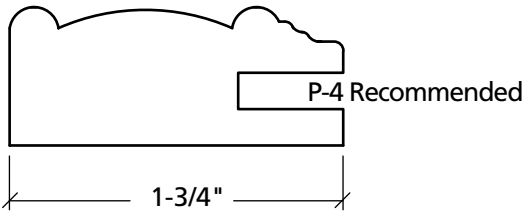
# DRAWER FRONT STYLES

## Mitered Raised Panels & Reversed Solid Panel

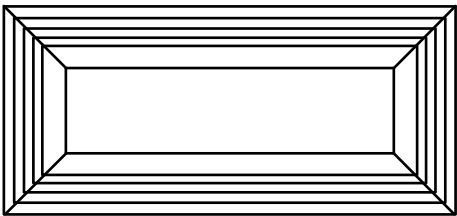
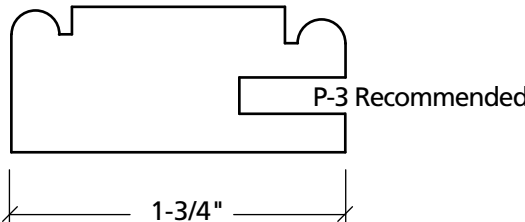
See page 10 for Panel Profiles.



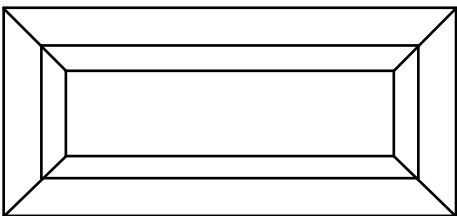
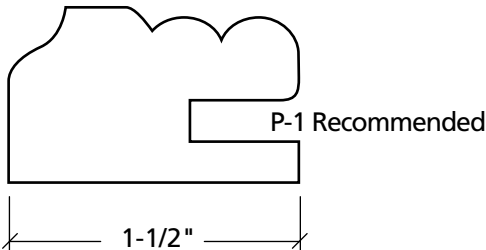
**DF RP 145**  
Minimum Width: 8-3/4"  
Minimum Height: 6"



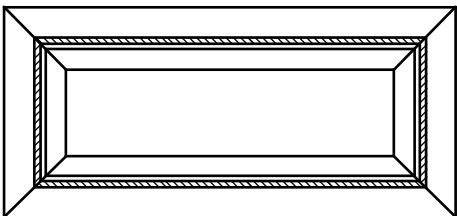
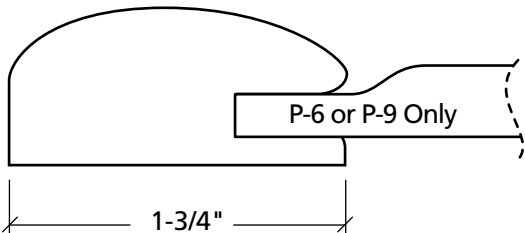
**DF RP 146**  
Minimum Width: 8-3/4"  
Minimum Height: 6"



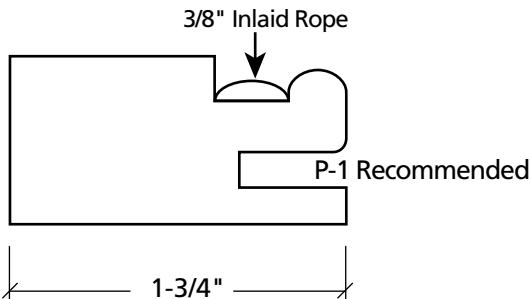
**DF RP 147**  
Minimum Width: 8-3/4"  
Minimum Height: 6"



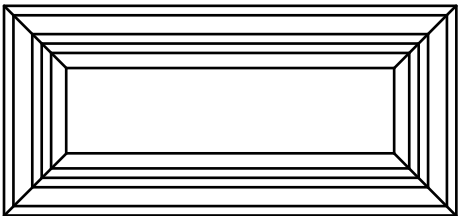
**DF RP 149**  
Minimum Width: 8-3/4"  
Minimum Height: 6"



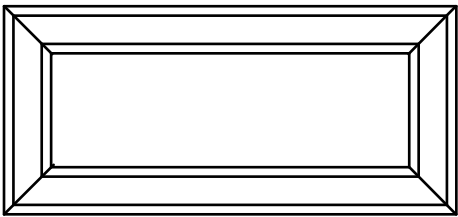
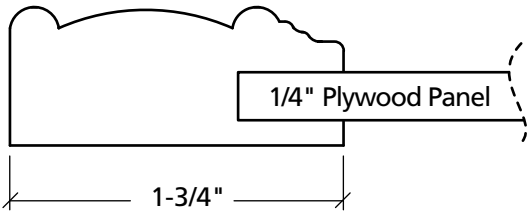
**DF RP 150**  
Minimum Width: 8-3/4"  
Minimum Height: 6"



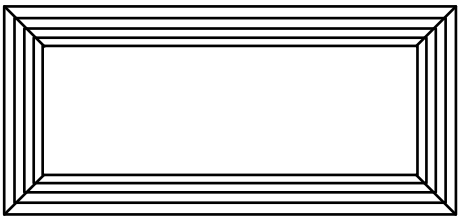
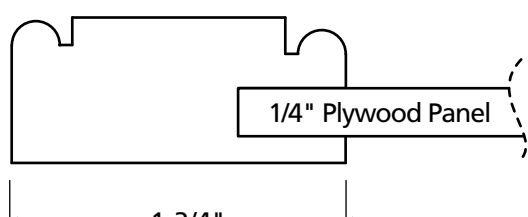
# DRAWER FRONT STYLES • Mitered 1/4" Plywood Panels



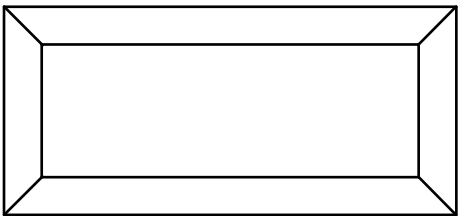
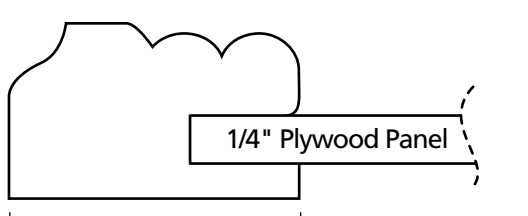
**DF FP 245**  
Minimum Width: 8-3/4"  
Minimum Height: 6"



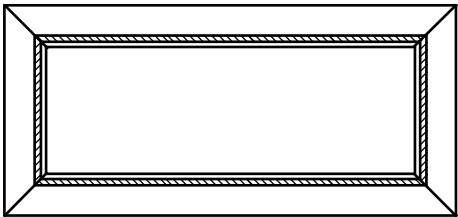
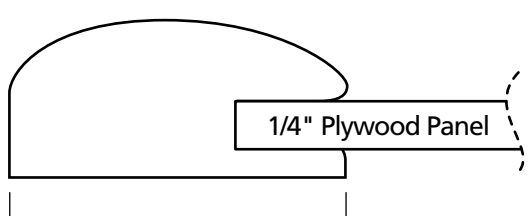
**DF FP 246**  
Minimum Width: 8-3/4"  
Minimum Height: 6"



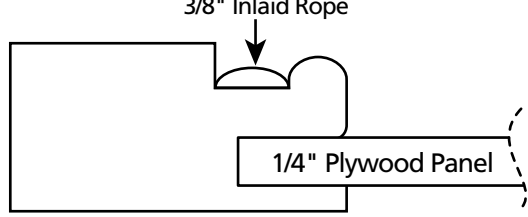
**DF FP 247**  
Minimum Width: 8-3/4"  
Minimum Height: 6"



**DF FP 249**  
Minimum Width: 8-3/4"  
Minimum Height: 6"



**DF FP 250**  
Minimum Width: 8-3/4"  
Minimum Height: 6"



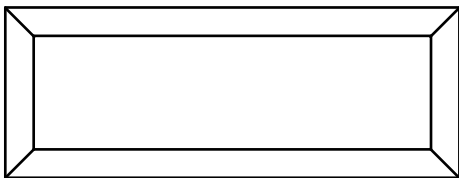
# DRAWER FRONT STYLES • MDF

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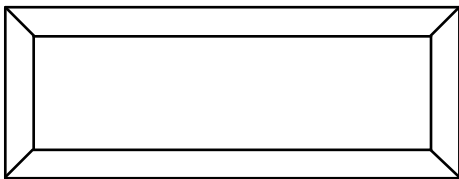
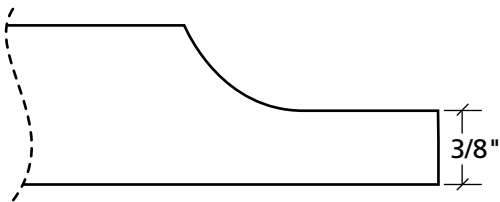
**DF MDF**  
**Slab with 52 edge profile only**

Minimum Width: 4"  
Minimum Height: 2"



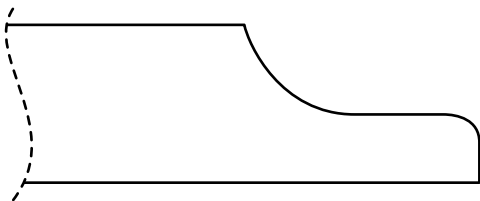
**DF RPC MDF**  
**Raised Panel Cut**

Minimum Width: 6"  
Minimum Height: 4-1/4"

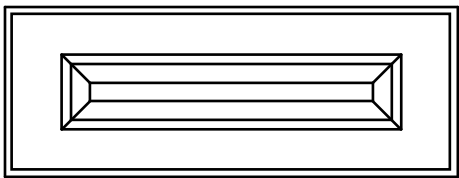


**DF RPC-R MDF**  
**Raised Panel Cut with Roundover**

Minimum Width: 6"  
Minimum Height: 4-1/4"

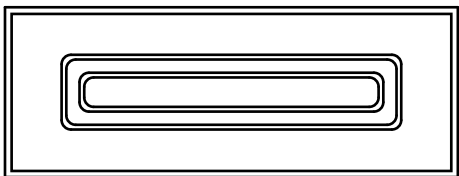


**NOTE:** DF RPC P-2, P-3, P-4, P-5 are available in wood only



**DF RP 401 Raised Panel**  
**with 52 edge profile only**

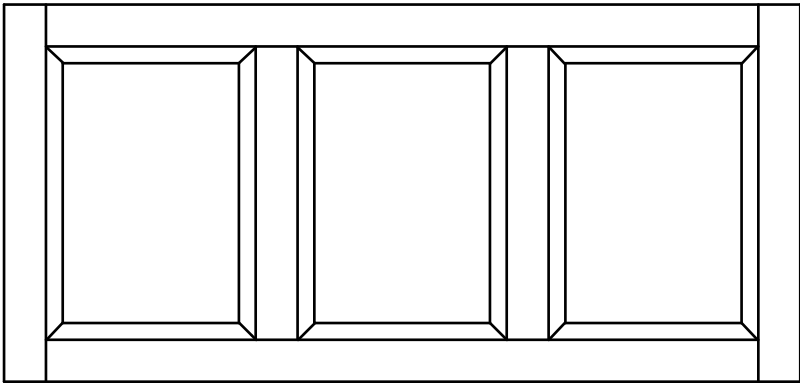
Minimum Width: 7-1/2"  
Minimum Height: 6"  
1-1/2" Top & Bottom Rails



**DF RP 301 Raised Panel**  
**with 52 edge profile only**

Minimum Width: 7-1/2"  
Minimum Height: 6"  
1-1/2" Top & Bottom Rails

# WAINSCOT - END PANELS - BAR BACKS



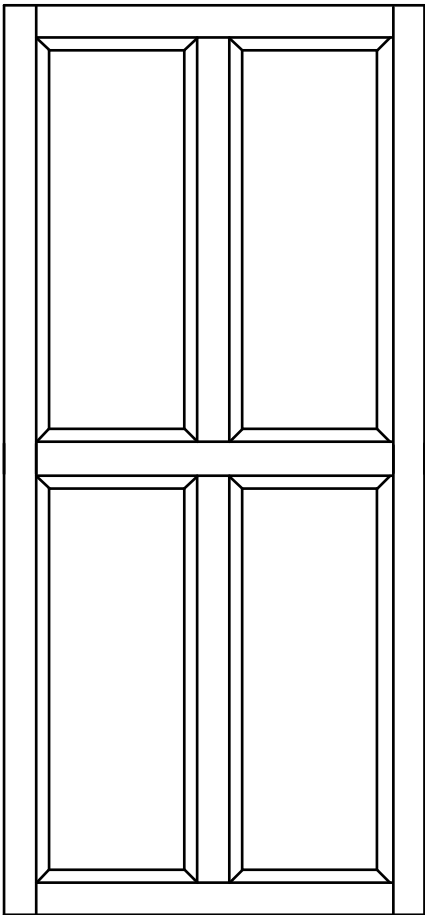
WAINSCOT / BARBACK

Solid Wood, 1/4" Plywood or MDF

Available with customized Stile & Rail sizes.

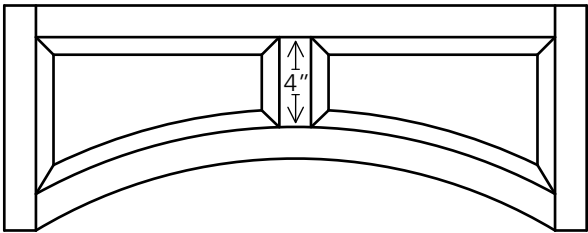
When ordering specify:

- Door Style
- Panel Style
- Stile & Rail sizes
- Number of Raised Panels
- Available in R1, R2, R3 Rail & Stile Profiles. (Profiles on Page 9)

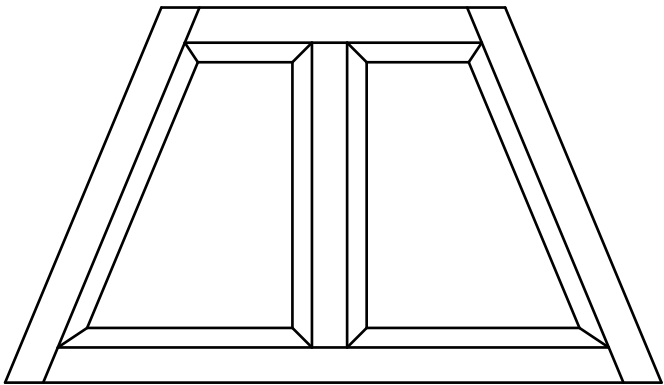


END PANEL

A DRAWING OR  
TEMPLATE MUST BE  
SUPPLIED FOR ALL  
END PANELS,  
ARCH PANELS  
AND RANGE HOOD  
PANELS



CUSTOM ARCH PANEL

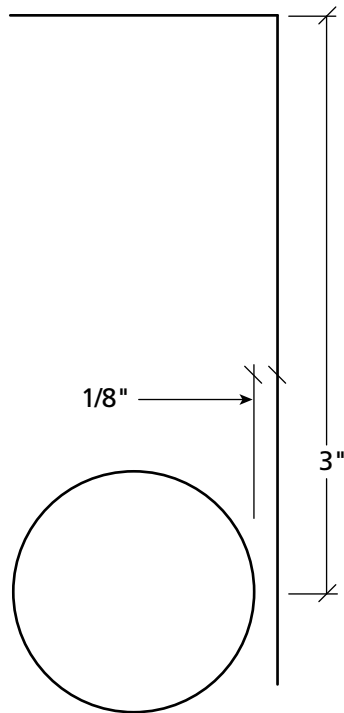


RANGE HOOD PANEL



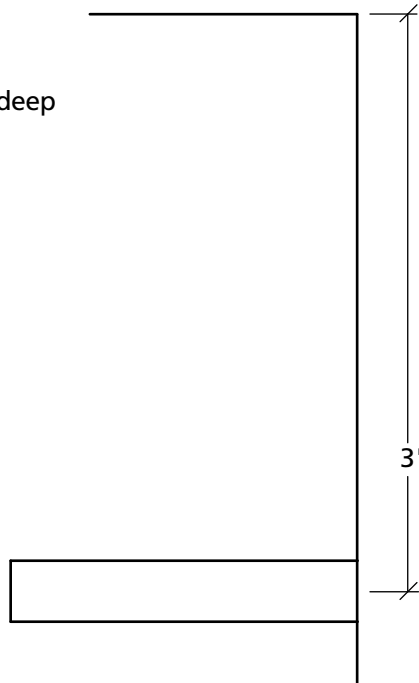
CUSTOM VALANCE (Solid Wood / MDF)

# HINGE PREP • European Bore / Knife



## European Bore

- 35mm Bore, 1/2" deep
- Available with all edge profiles



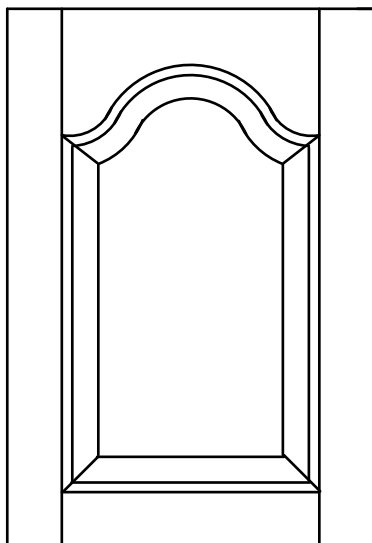
## Knife Notch

- 9/32" x 1-3/4"
- Available with all edge profiles
- On edge profiles 47, 54 & 57 some of the hinge will be visible from the face side of the door

- Doors up to 41-15/16" high = 2 hinges
- Doors 42" high and above = 3 hinges

- When ordering arched doors, specify side to be bored or notched.

Left

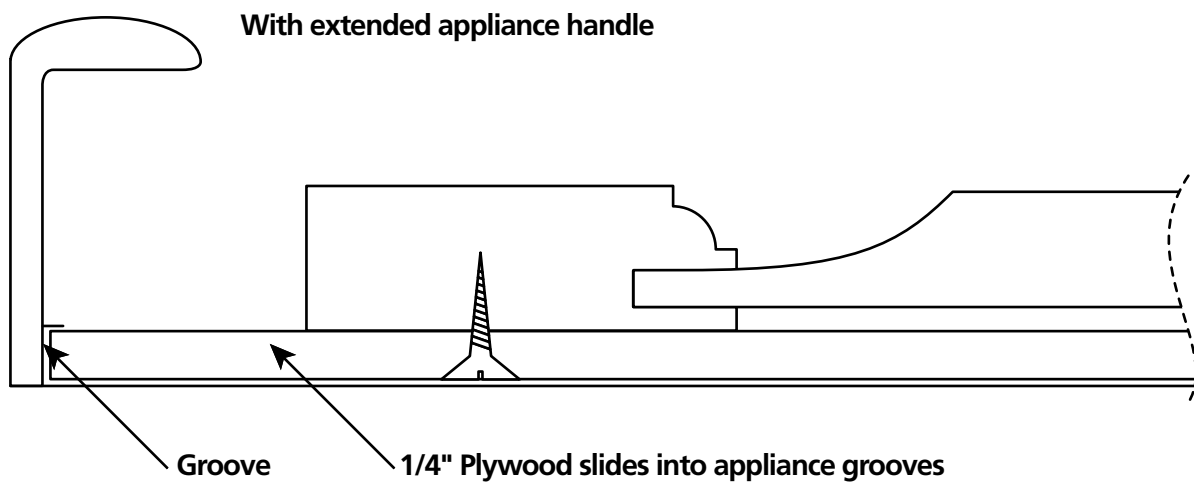
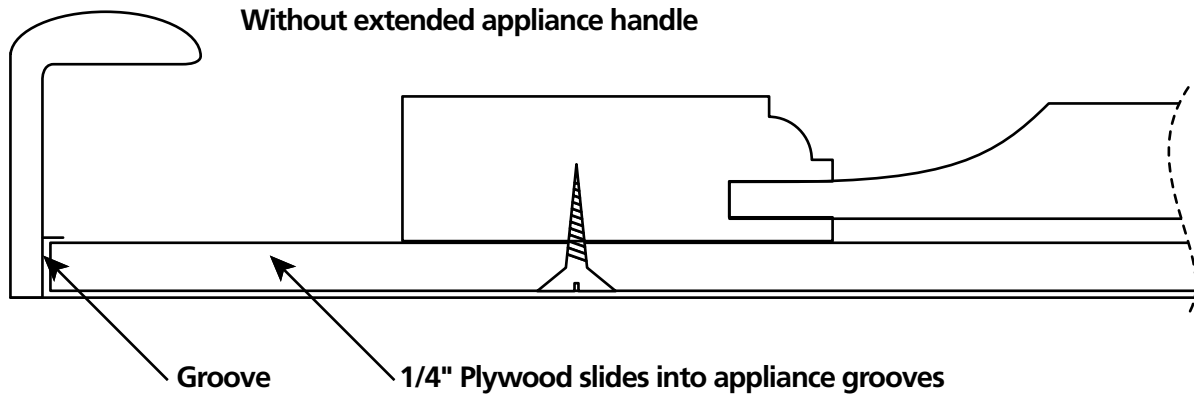


Right



# APPLIANCE PANELS

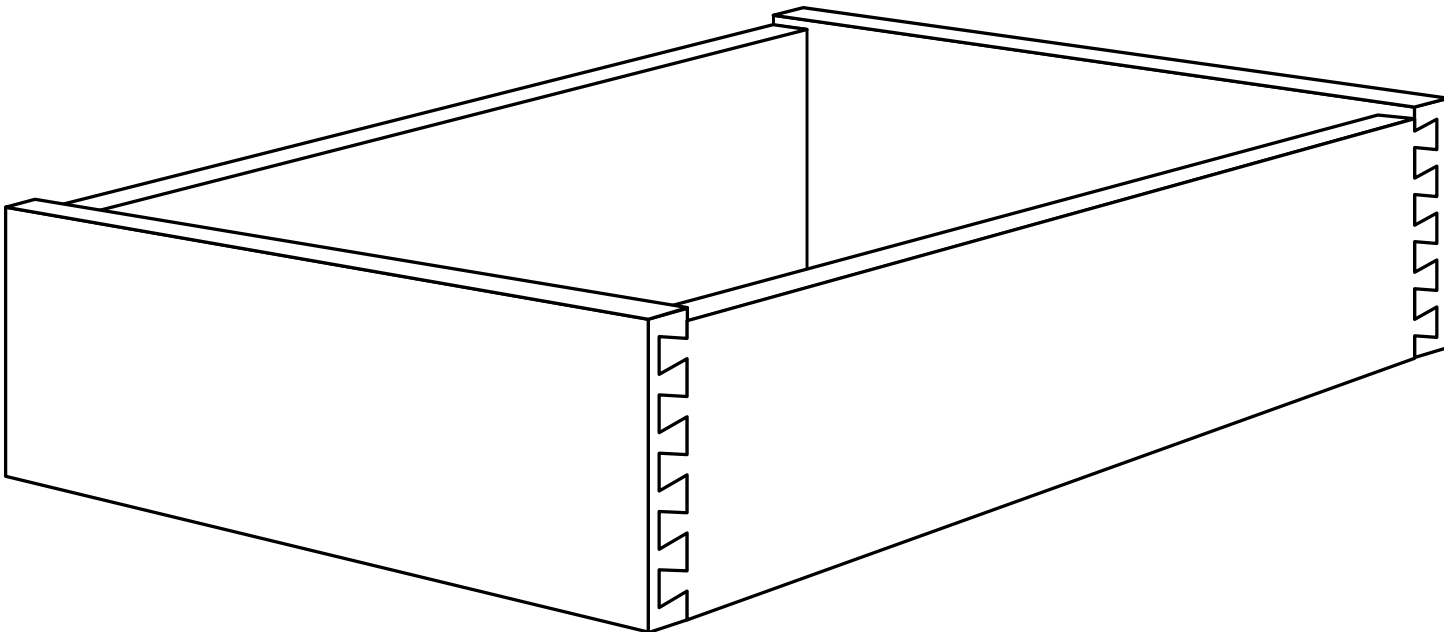
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- Appliance Panels are offered in any door style.
- 1/4" Plywood supplied by customer.

# DRAWER BOXES

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- Half-inch, 9-ply Birch Plywood or Solid Maple sides
- Custom Order Width & Depth
- Heights 2-1/8" Minimum to 22-1/8" Maximum in 1" increments  
(Example: 2-1/8", 3-1/8", 4-1/8", 5-1/8", etc)



# MOULDING

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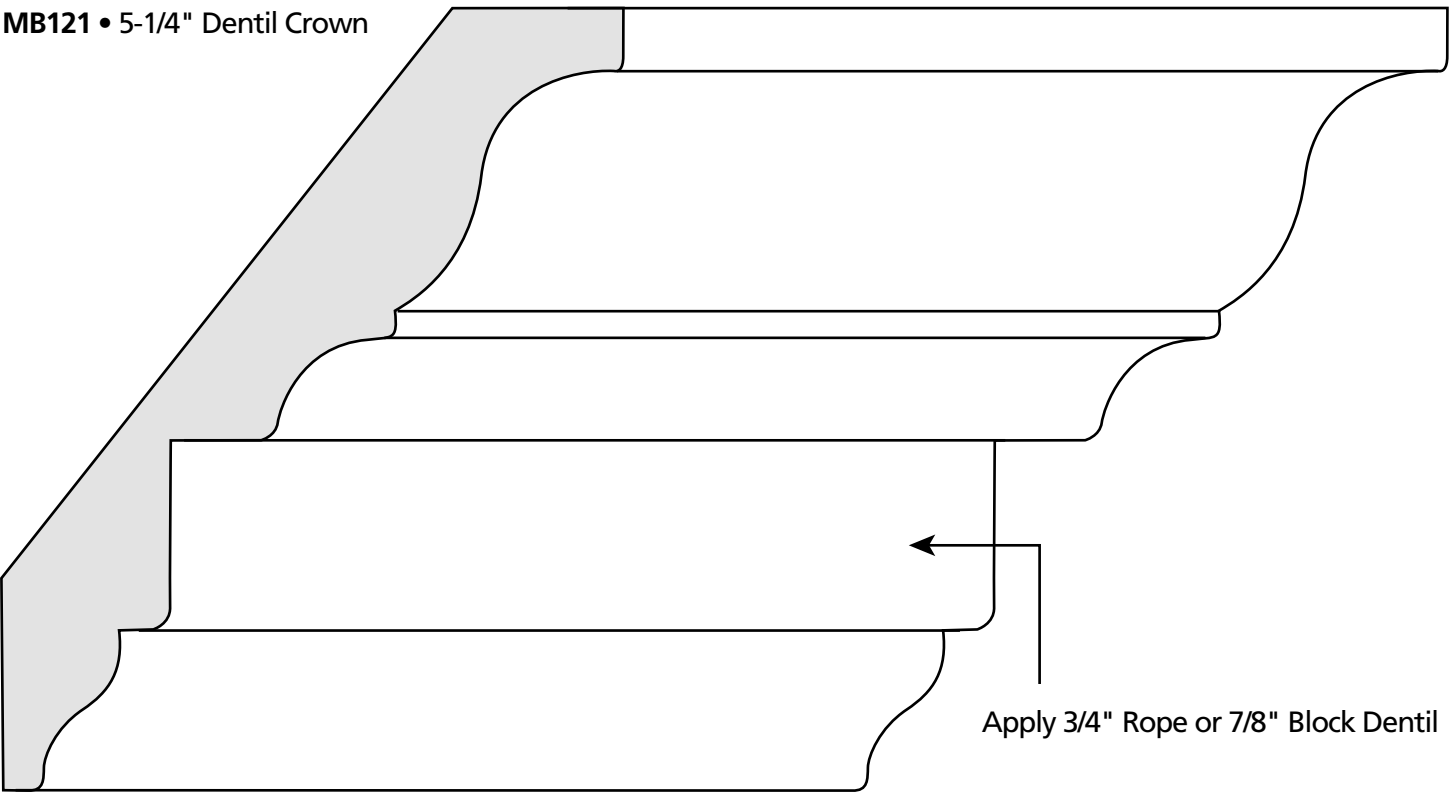
The profiles on pages 48 through 54 represent mouldings that we stock in four wood species: poplar, northern soft maple, alder, and red oak. All other wood species are custom run by order. Please note on page 54 our S4S face frame stock; this can also be custom run in special widths in any wood species. Please allow 10 working days for custom moulding orders.



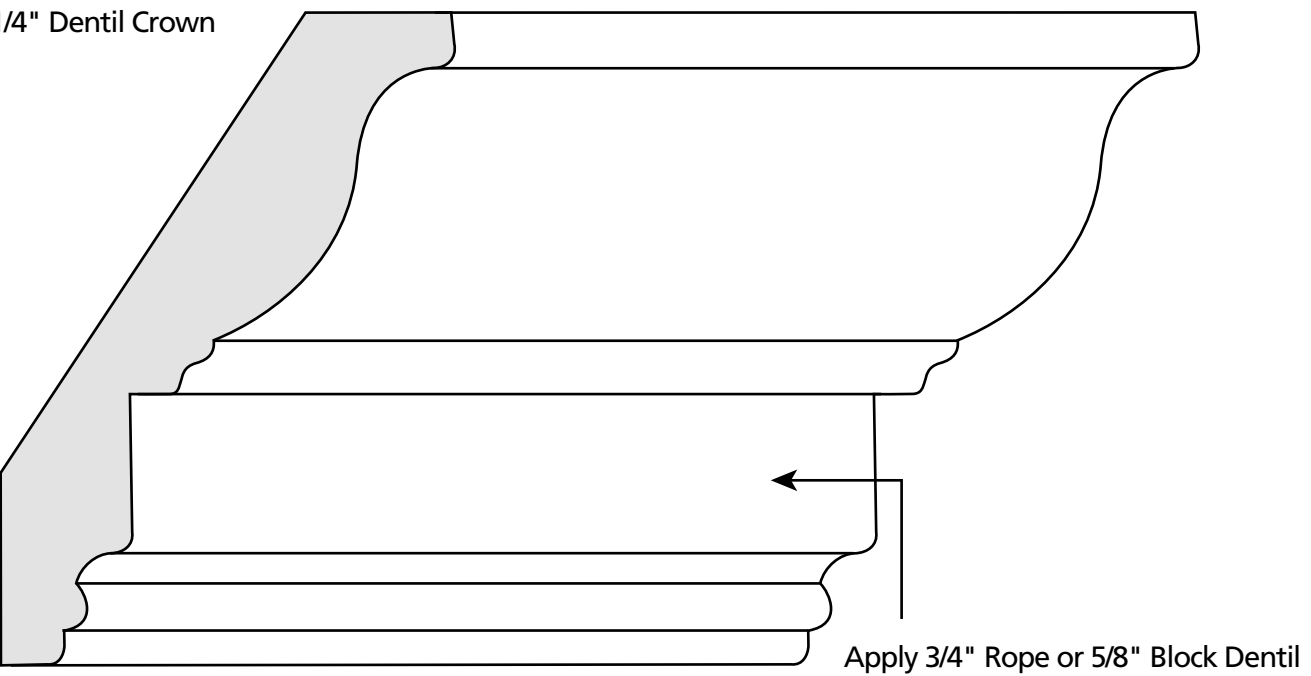
# MOULDING

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**MB121 • 5-1/4" Dentil Crown**

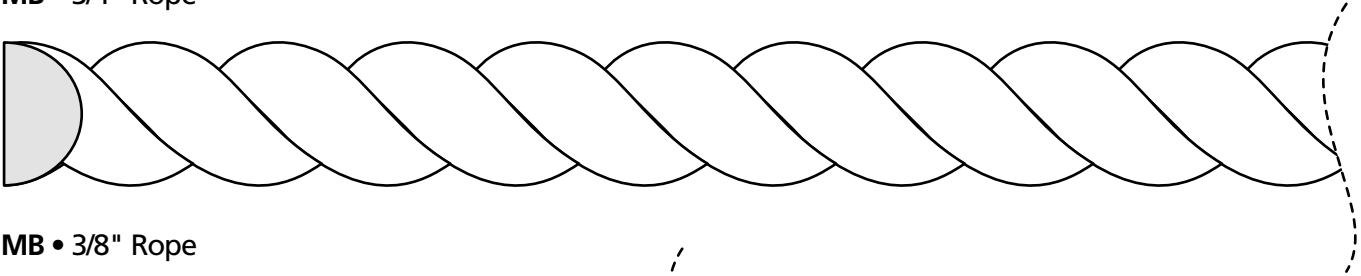


**MB92 • 4-1/4" Dentil Crown**

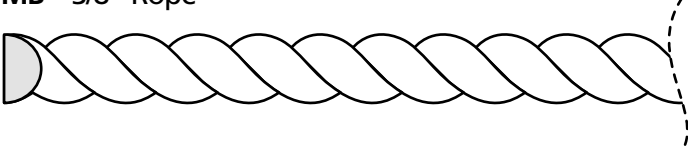


# MOULDING

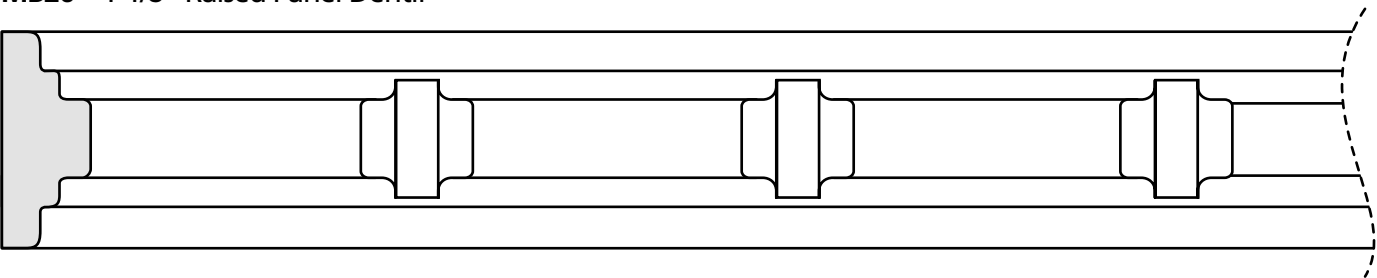
**MB • 3/4" Rope**



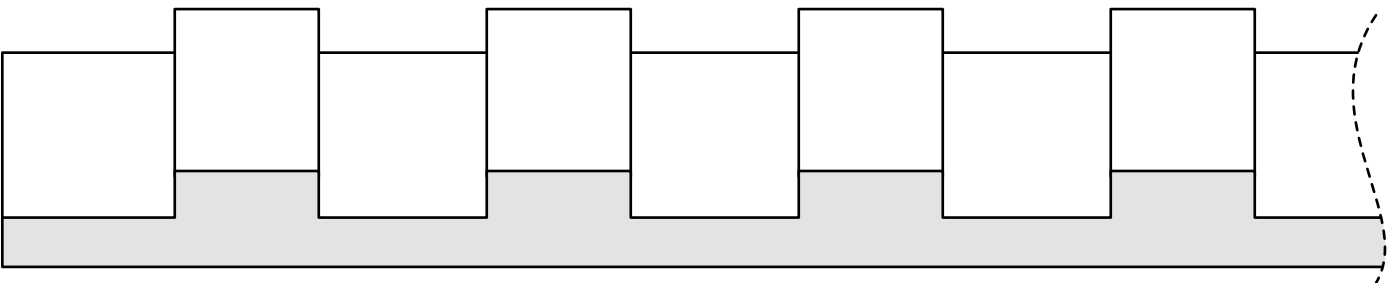
**MB • 3/8" Rope**



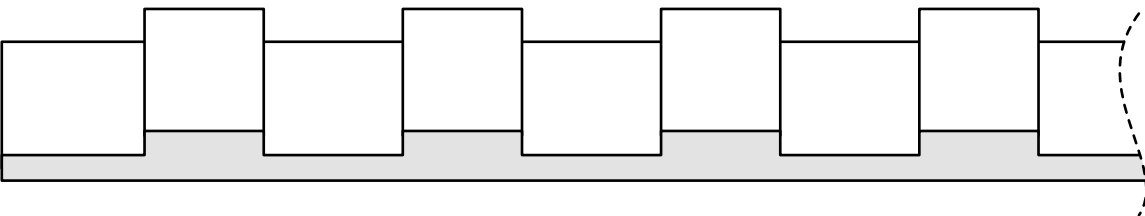
**MB26 • 1-1/8" Raised Panel Dentil**



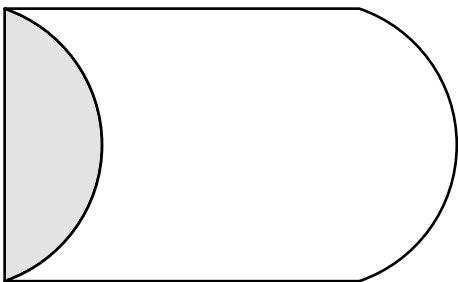
**MB27 • 7/8" Block Dentil**



**MB47 • 5/8" Block Dentil**



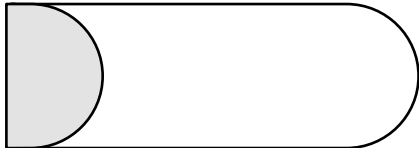
**MB17 • 1/2" x 1-1/2" Half Round**



**MB16 • 1/2" x 1" Half Round**



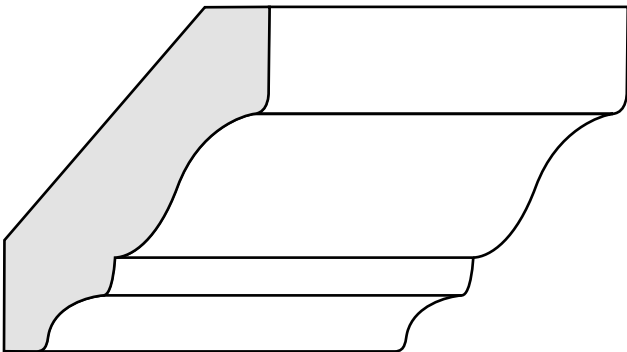
**MB15 • 1/2" x 3/4" Half Round**



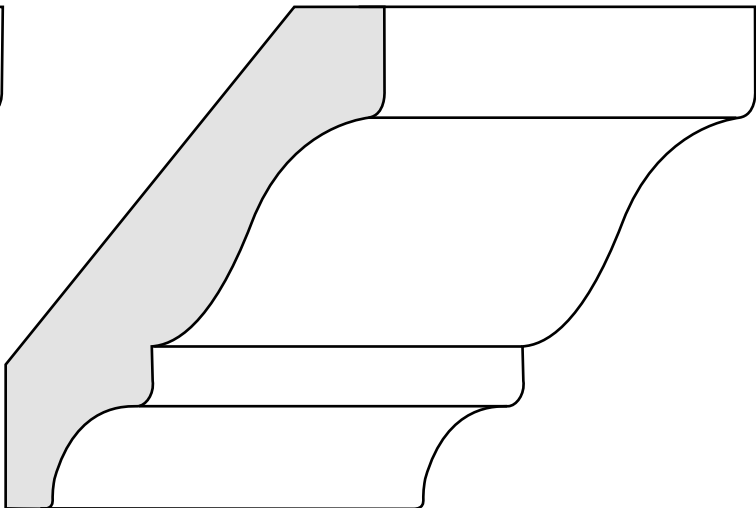
# MOULDING

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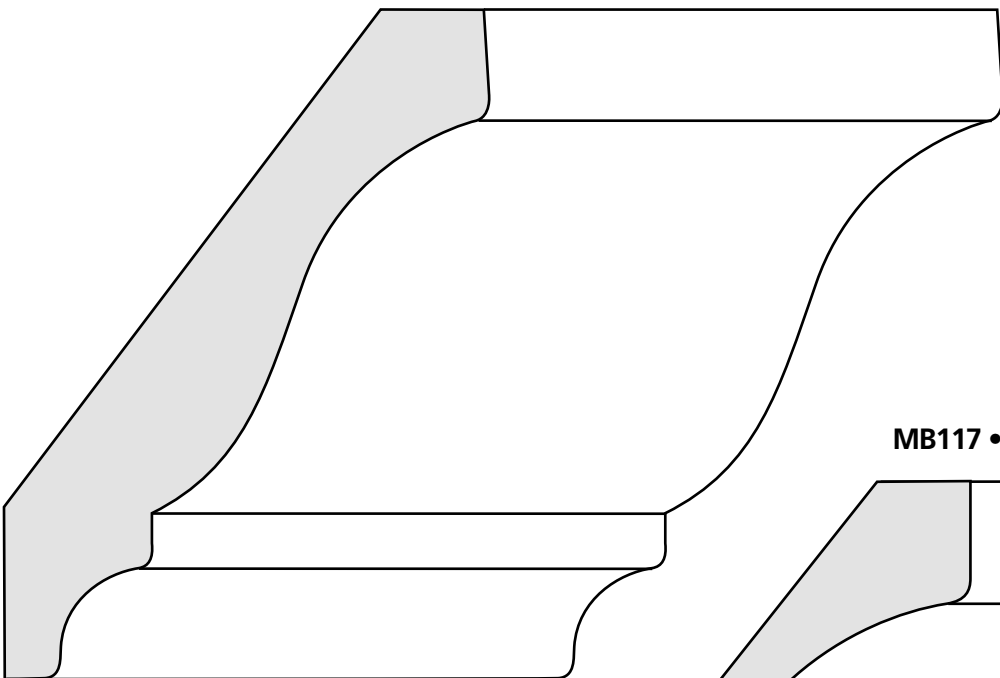
**MB100 • 2-1/4" Colonial Crown**



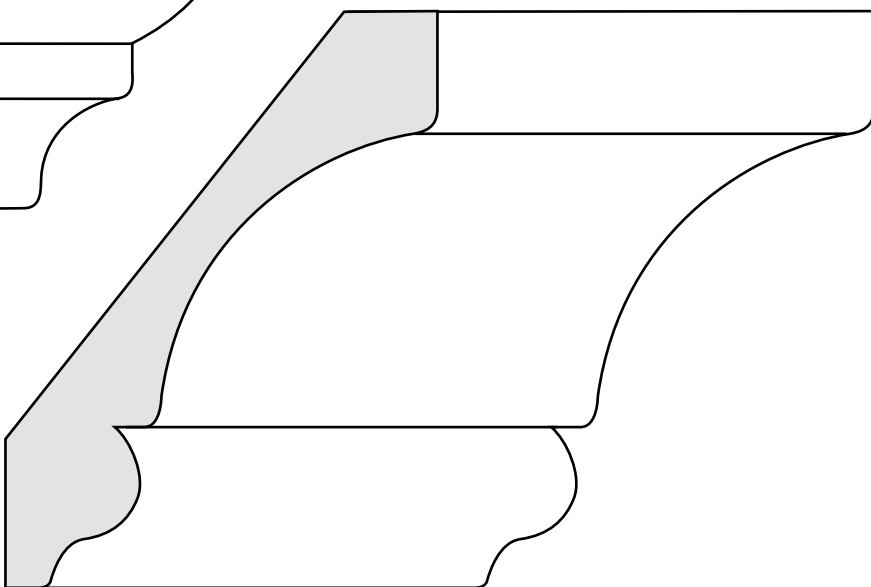
**MB101 • 3-1/4" Colonial Crown**



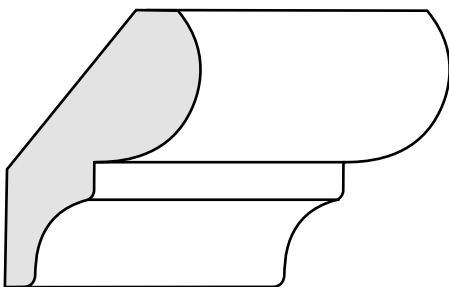
**MB102 • 4-1/4" Colonial Crown**



**MB117 • 3-3/4" Custom Cove**



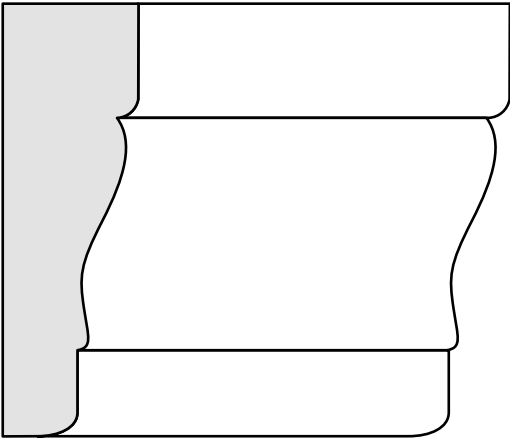
**MB90 • 1-3/4" Bed Mould**



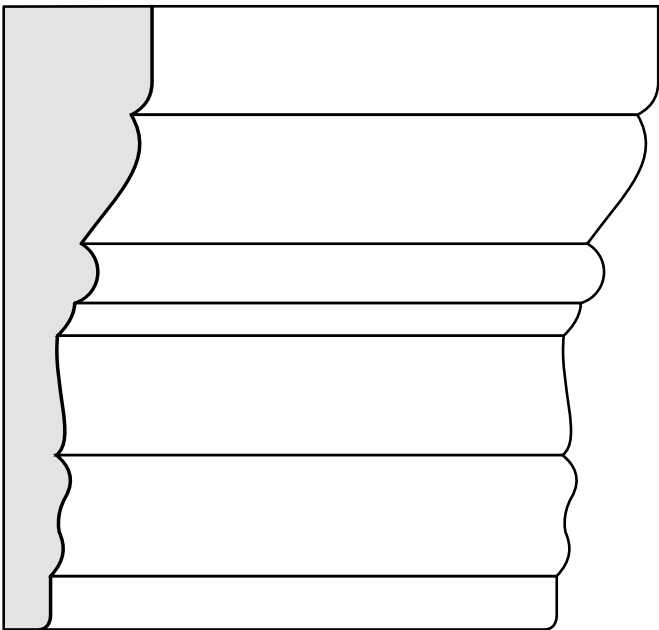
# MOULDING

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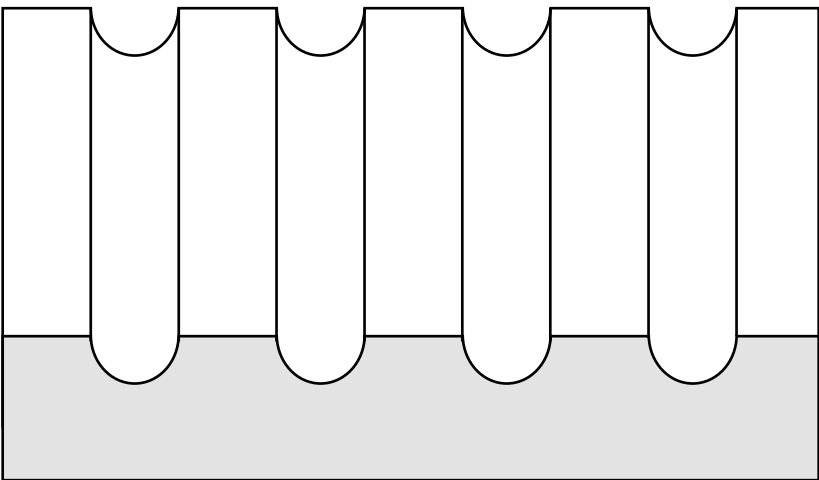
**MB175 • 2-1/4" Colonial Casing**



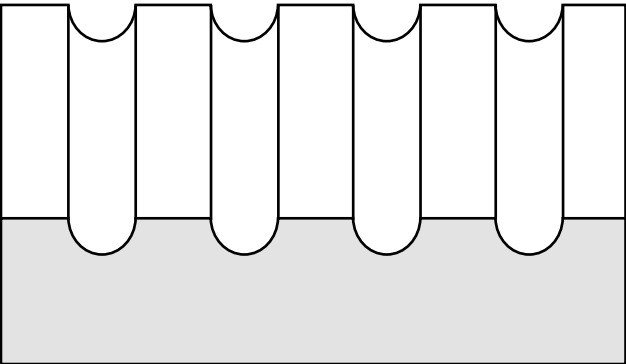
**MB180 • 3-1/4" 399 Casing**



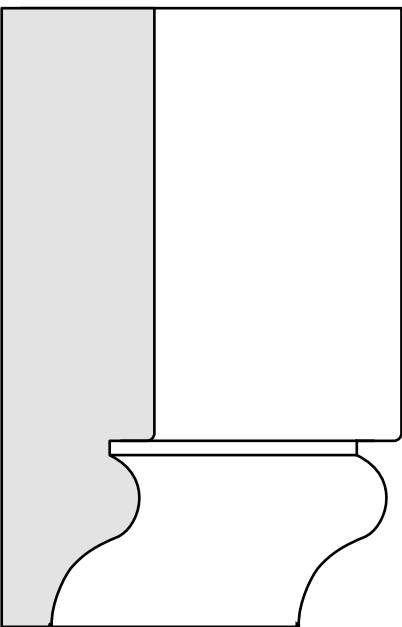
**MB191 • 4-1/4" Fluted Casing**



**MB190 • 3-1/4" Fluted Casing**

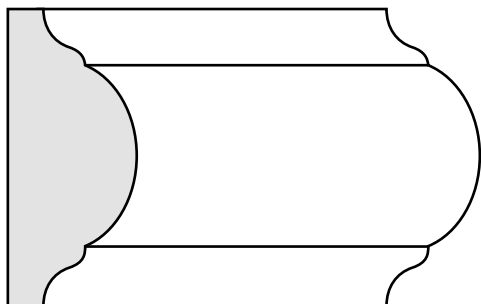


**MB129 • 3-1/4" Crown Apron or Baseboard**

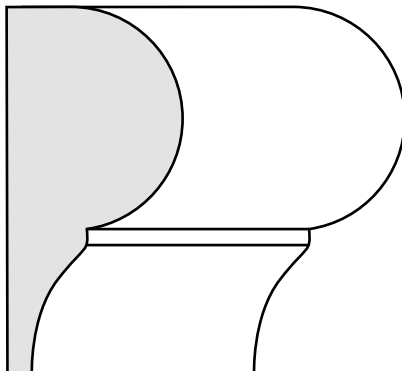


# MOULDING

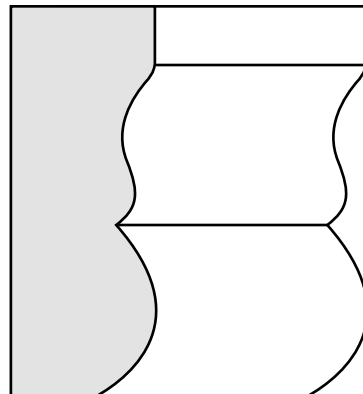
**MB31 • 1-1/2" St. Ann's**



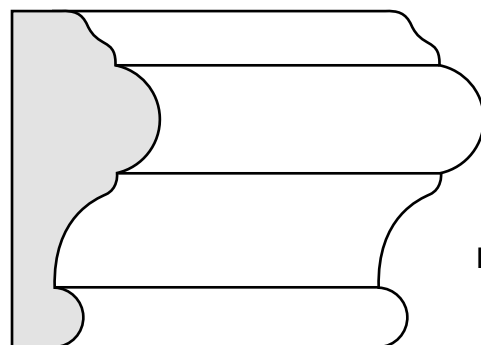
**MB32 • 1-7/8" Formica Band**



**MB91 • 2" Bed Trim**



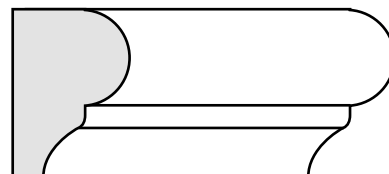
**MB39 • 1-3/4" Decorative**



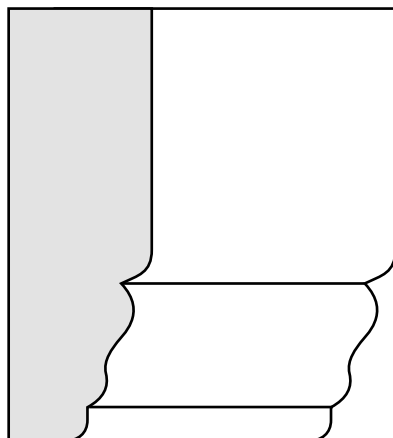
**MB34 • 1-3/4" Formica Band**



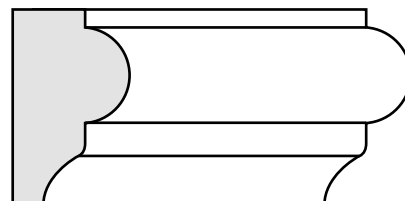
**MB241 • Inside Panel**



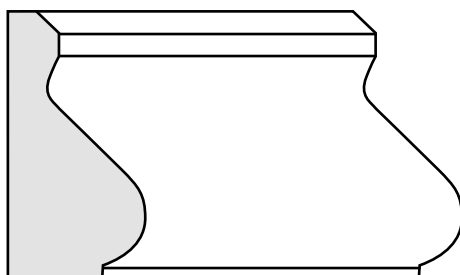
**MB36 • 2-1/4" Decorative Formica Band**



**MB240 • 1" Inside Panel**



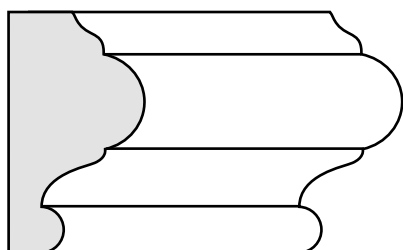
**MB150 • 1-1/2" Base Cap**



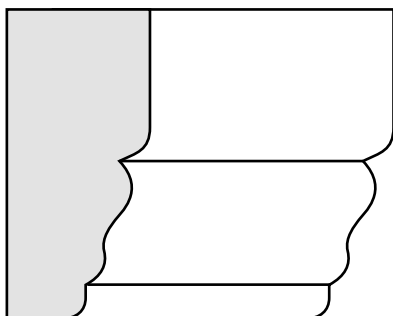
**MB12 • 3/8" x 3/4" Shadow**



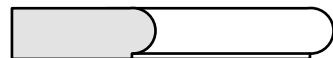
**MB40 • 1-1/4" Decorative**



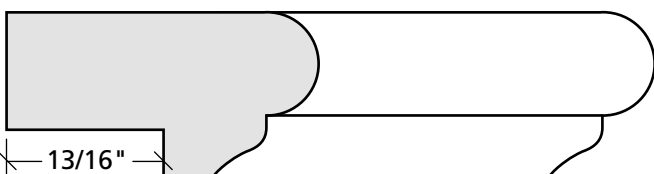
**MB35 • 1-5/8" Decorative Formica Band**



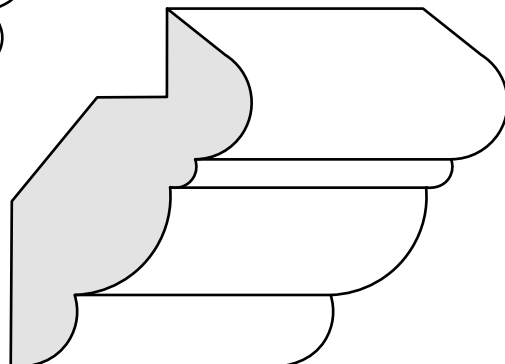
**MB11 • 1/4" x 3/4" Shadow**



**MB225 • 1-5/8" Undercabinet or Cap Rail**



**MB30 • 3/4" x 2" Offset Cabinet**

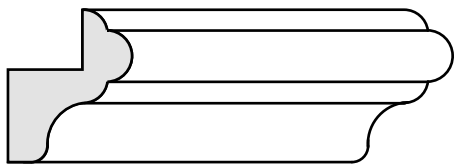


13/16"

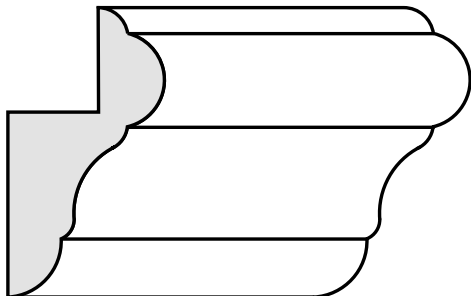


# MOULDING

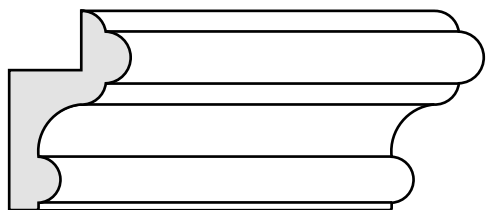
**MB10 • 3/4" Inside Lip**



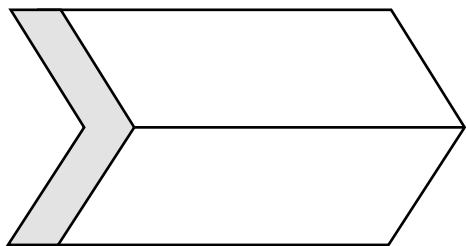
**MB02 • 1-1/2 Inside Lip**



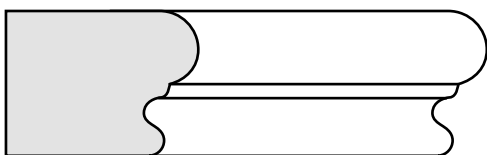
**MB48 • 1-1/16" Inside Lip**



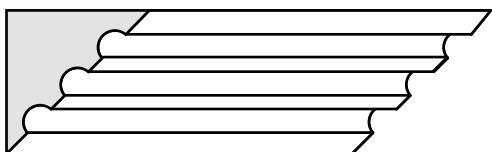
**MB252 • 1-1/4" 45° Corner**



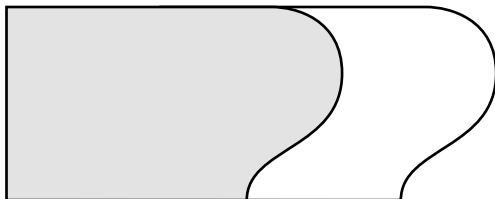
**MB25 • 3/4" x 1" Furr Down**



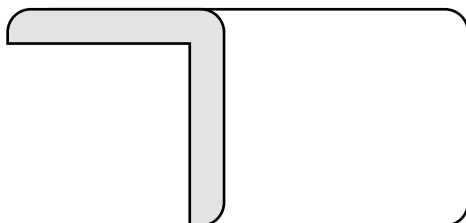
**MB21 • 3/4" x 3/4" Fluted Chamfer**



**MB295 • 1 x 1-3/4" Window Stool**



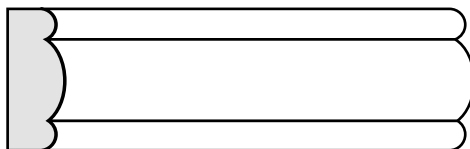
**MB253 • 1-1/8" x 1-1/8" Outside Corner**



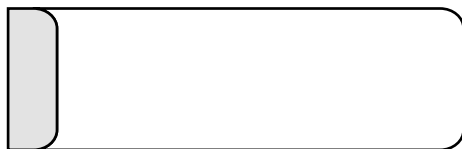
**MB254 • 3/4" x 3/4" Outside Corner**



**MB23 • 1/4" x 3/4" 2 Bead Screen**



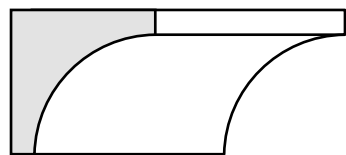
**MB24 • 1/4" x 3/4" Plain Screen**



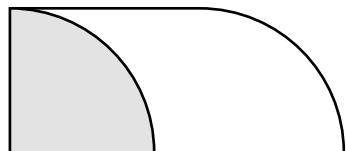
**MB22 • 3/4" x 3/4" Flat Chamfer**



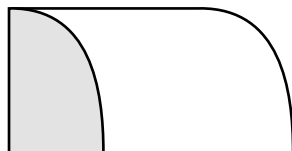
**MB250 • 3/4" x 3/4" Scocia**



**MB156 • 3/4" x 3/4" Quarter Round**



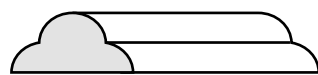
**MB155 • 1/2" x 3/4" Shoe**



**MB41 • 3/4" Beauty**



**MB42 • 5/8" Beauty**



**MB20 • 1-1/8" "J" Mould**



**MB244 • 1-1/8" Scribe**



**MB14 • 3/4" Scribe**



# MOULDING

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**S4S • 3/4" × 1-1/2"**



**S4S • 3/4" × 2-1/4"**



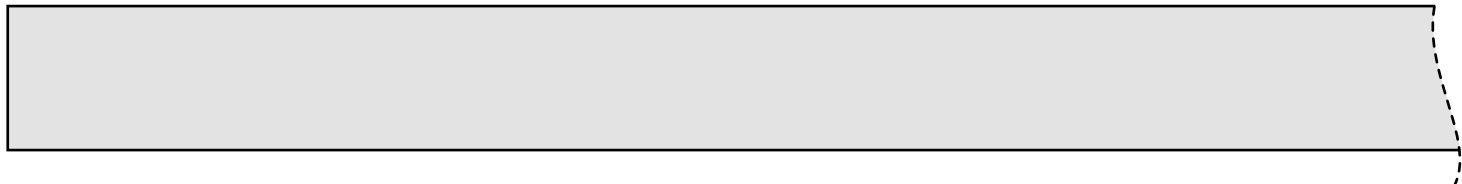
**S4S • 3/4" × 3"**



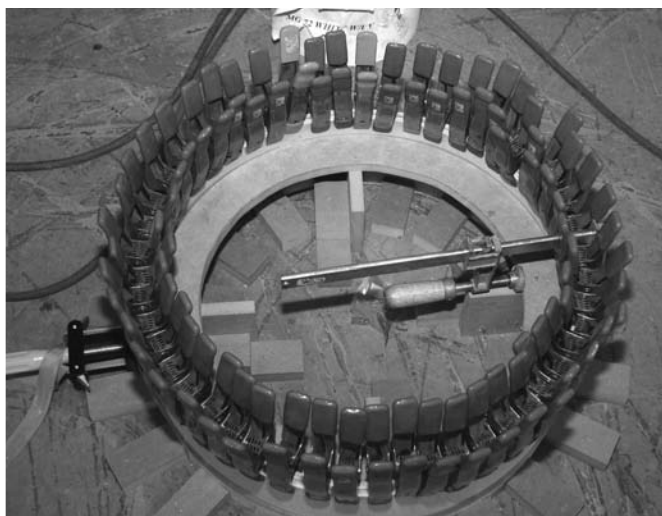
**S4S • 3/4" × 6"**



**S4S • 3/4" × 8"**



**NOTE:** We can custom run S4S widths in any wood specie. In some species, such as alder and northern soft maple, 6" and especially 8" widths are more difficult to obtain.





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## **For General Information**

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